



# Status of the Large Hadron Collider

Philippe Lebrun  
*CERN, Geneva, Switzerland*

All-Russian Particle Physics Community Meeting  
IHEP Protvino, 22 December 2008



# The largest scientific instrument in the world





# Advanced technology at work

23 km of superconducting magnets  
cooled in superfluid helium at 1.9 K

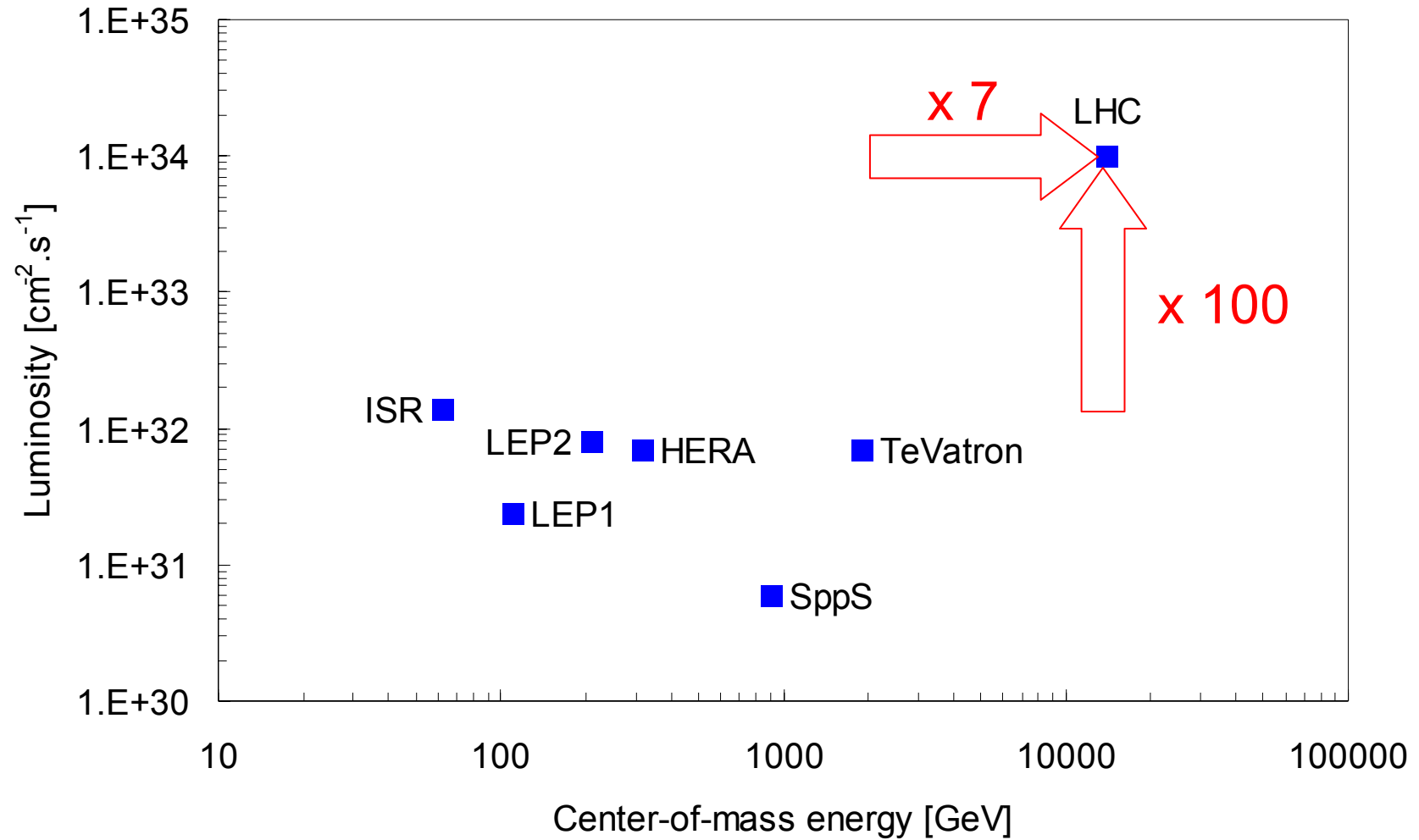


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# A new territory in energy and luminosity





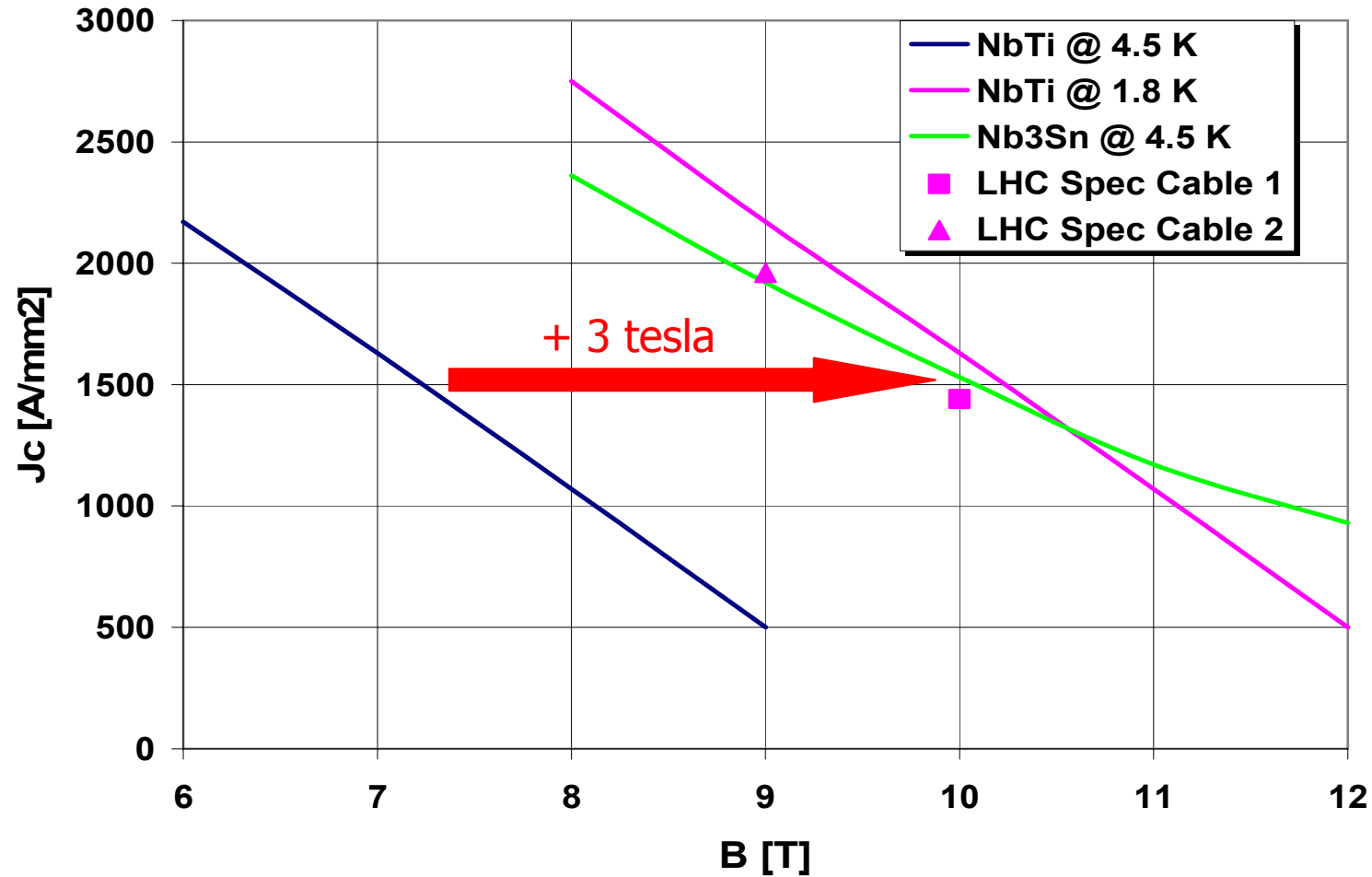
## Main parameters of LHC (p-p)



|                               |                      |                                    |
|-------------------------------|----------------------|------------------------------------|
| • Circumference               | 26.7                 | km                                 |
| • Beam energy at collision    | 7                    | TeV                                |
| • Beam energy at injection    | 0.45                 | TeV                                |
| • Dipole field at 7 TeV       | 8.33                 | T                                  |
| • Luminosity                  | $10^{34}$            | $\text{cm}^{-2}\cdot\text{s}^{-1}$ |
| • Beam current                | 0.56                 | A                                  |
| • Protons per bunch           | $1.1 \times 10^{11}$ |                                    |
| • Number of bunches           | 2808                 |                                    |
| • Nominal bunch spacing       | 24.95                | ns                                 |
| • Normalized emittance        | 3.75                 | $\mu\text{m}$                      |
| • Total crossing angle        | 300                  | $\mu\text{rad}$                    |
| • Energy loss per turn        | 6.7                  | keV                                |
| • Critical synchrotron energy | 44.1                 | eV                                 |
| • Radiated power per beam     | 3.8                  | kW                                 |
| • Stored energy per beam      | 350                  | MJ                                 |
| • Stored energy in magnets    | 11                   | GJ                                 |
| • Operating temperature       | 1.9                  | K                                  |

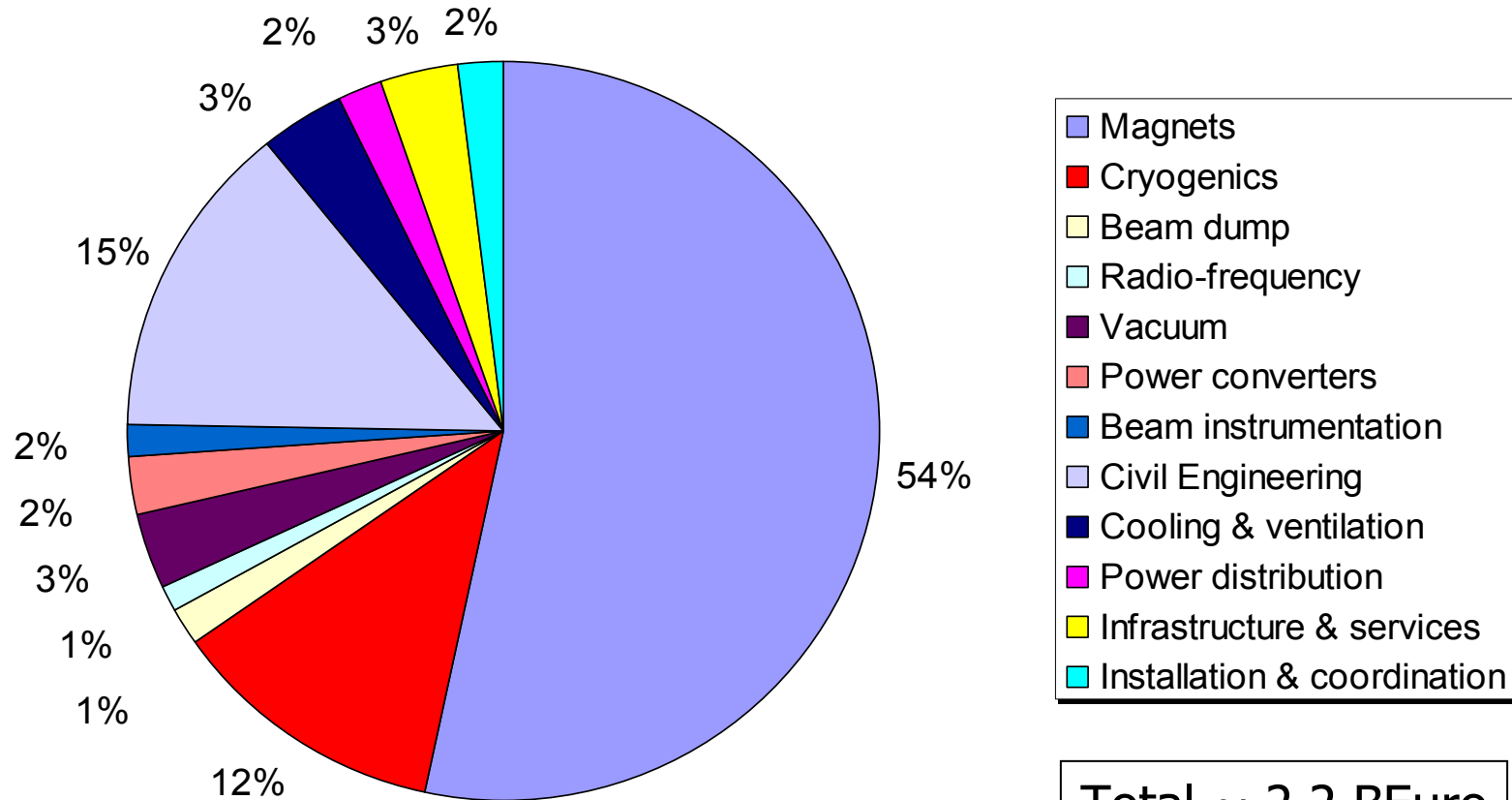


# Critical current density of technical superconductors





# Cost structure of the LHC accelerator



Total ~ 2.2 BEuro



# 90 main industrial contracts in the world



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# Procurement & installation logistics

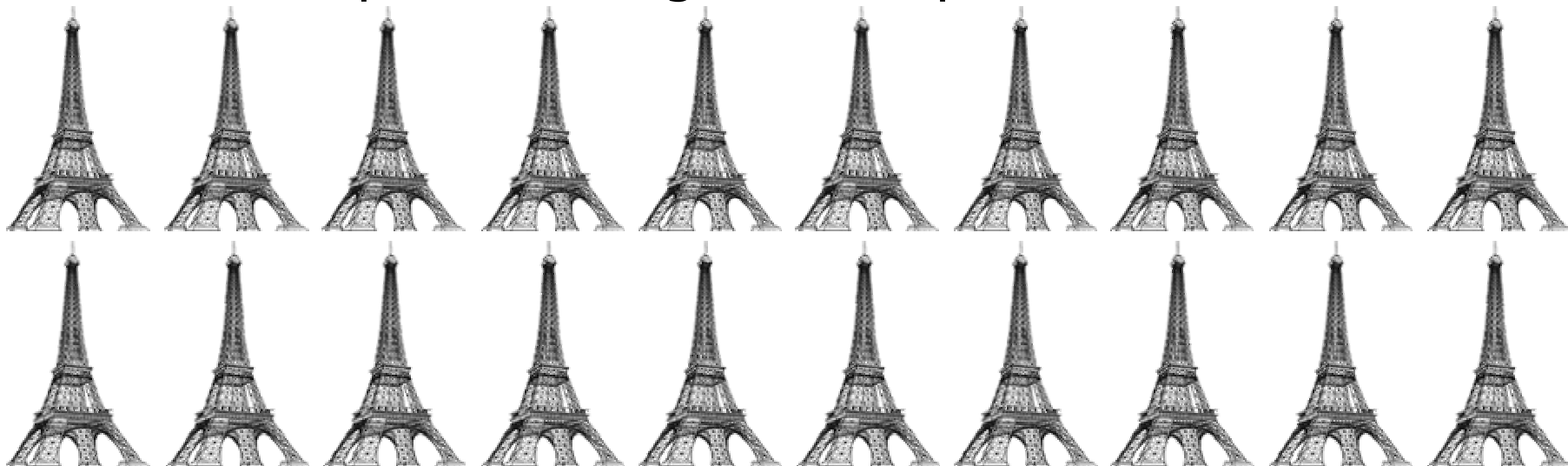
Quality & quantity at the right time in the right place



Installed in LHC tunnel: **50 000 t**

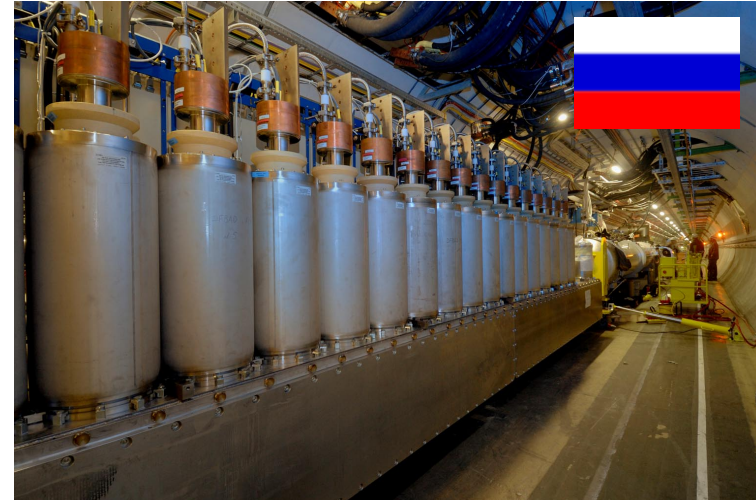
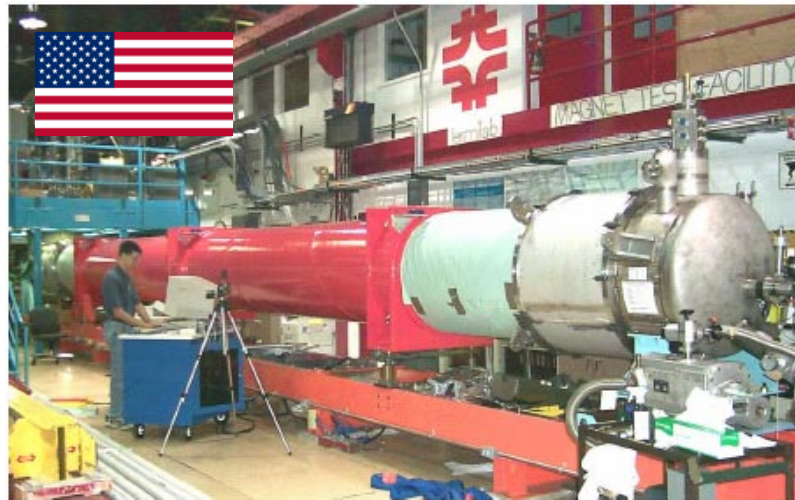
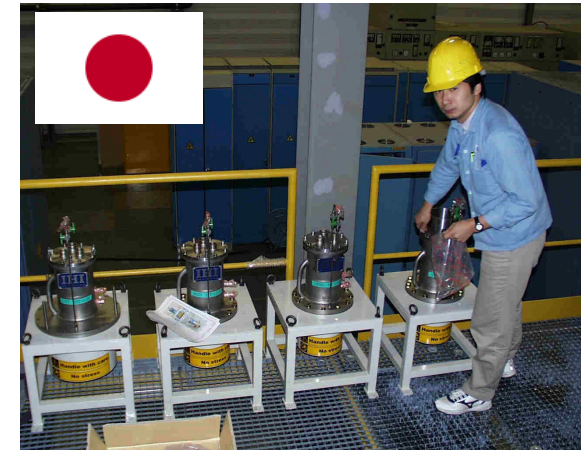
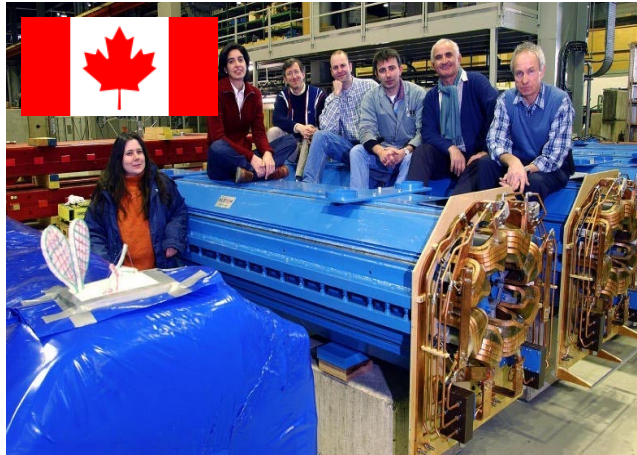


Transported throughout Europe: **~150 000 t**





# A global project spanning space...



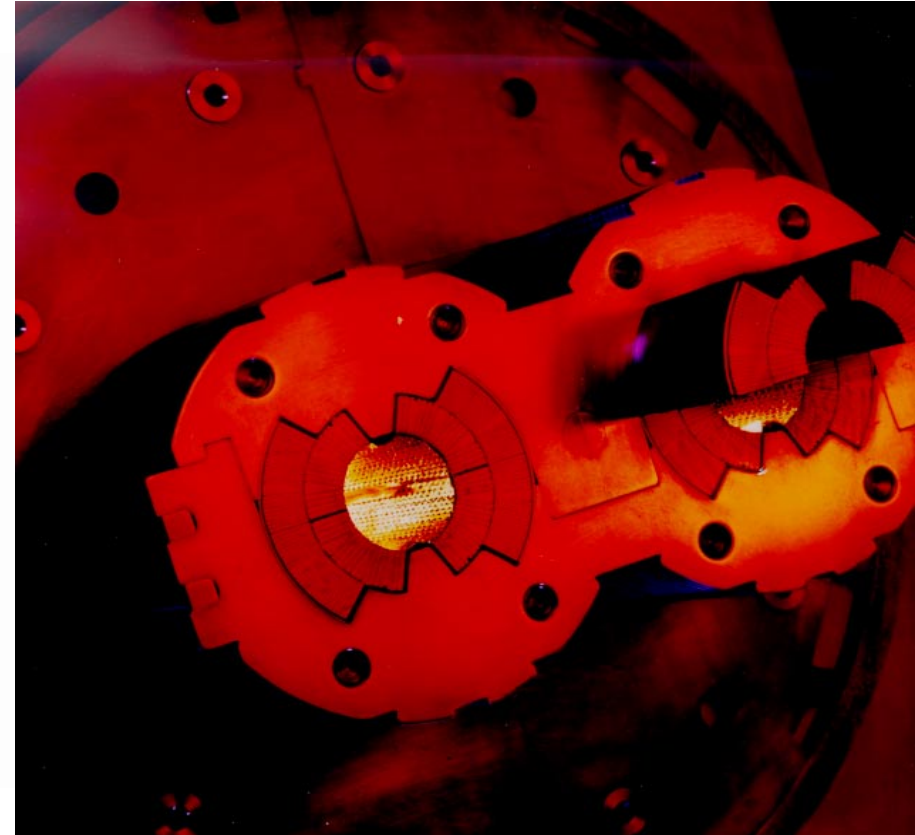
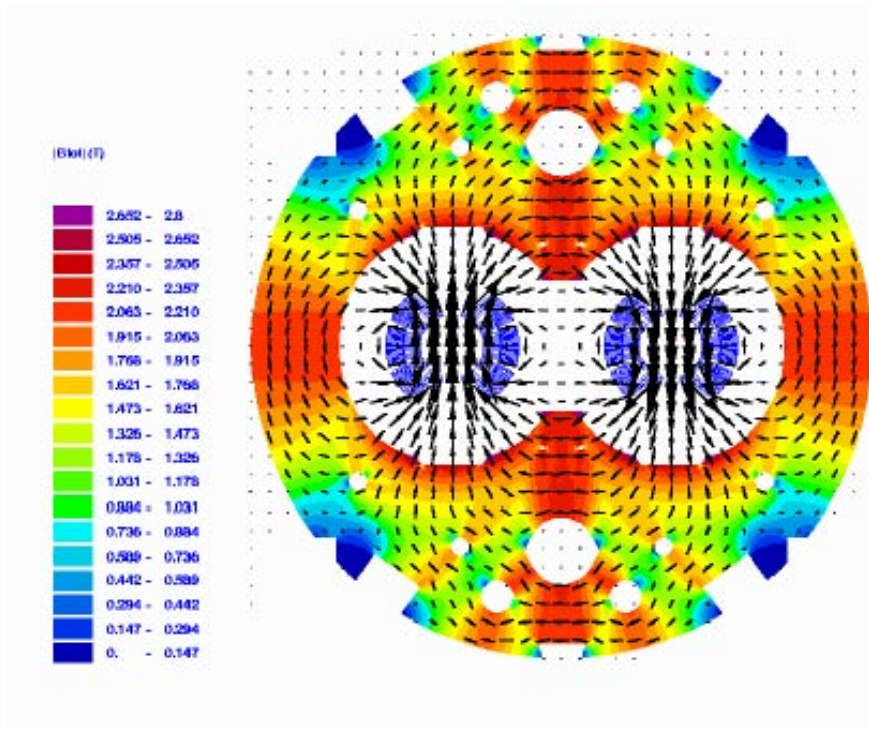


## ...and time



- Preliminary conceptual studies 1984
- First magnet models 1988
- Start structured R&D program 1990
- Approval by CERN Council 1994
- Industrialization of series production 1996-1999
- DUP & start civil works 1998
- Adjudication of main procurement contracts 1998-2001
- Start installation in tunnel 2003
- Cryomagnet installation in tunnel 2005-2007
- Functional test of first sector 2007
- Commissioning with beam 2008
- Operation for physics 2009-2030

# Twin-aperture dipole magnet



Field reproducibility/precision  $\sim 10^{-3}$

Field homogeneity  $\sim 10^{-4}$

$\Rightarrow$  Winding precision  $< 0.05$  mm

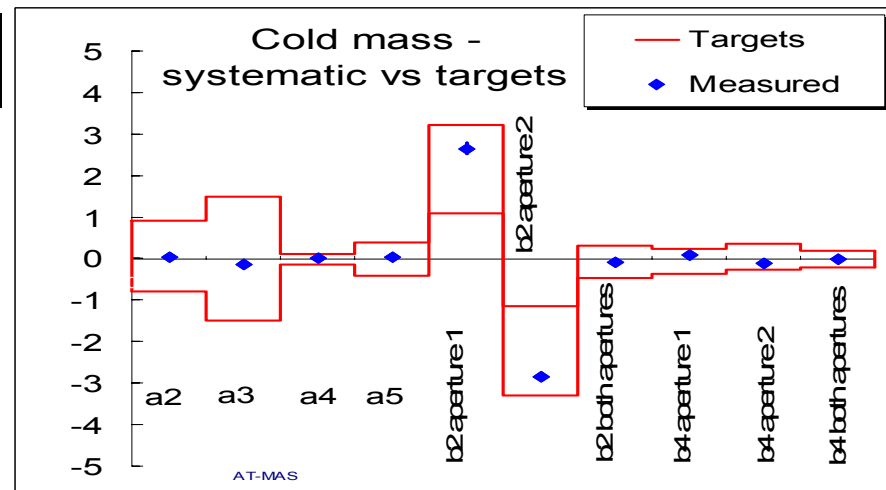
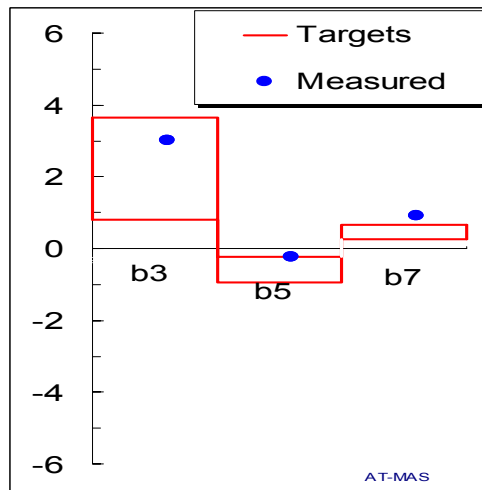
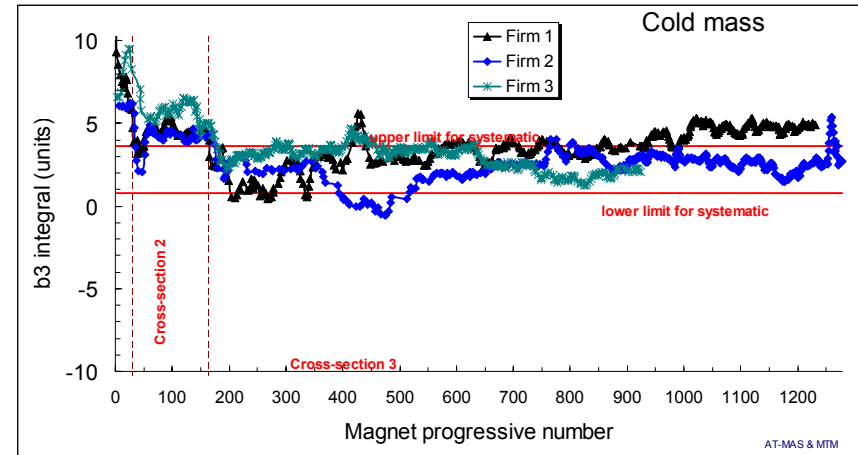
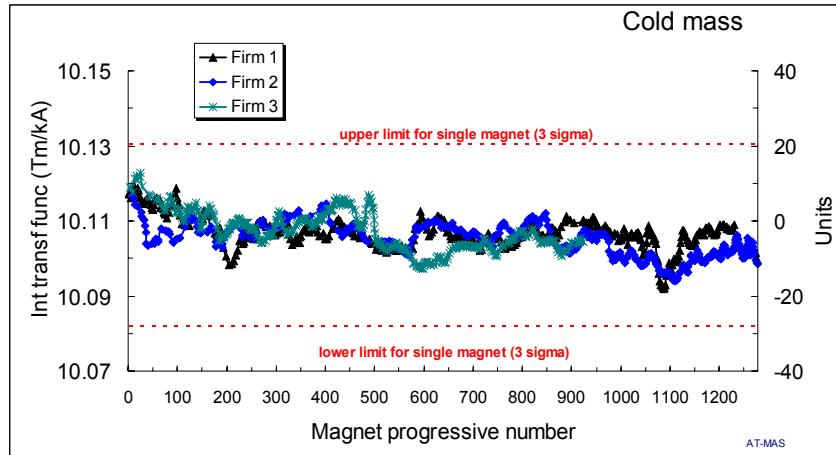


# Cryogenic tests of magnets



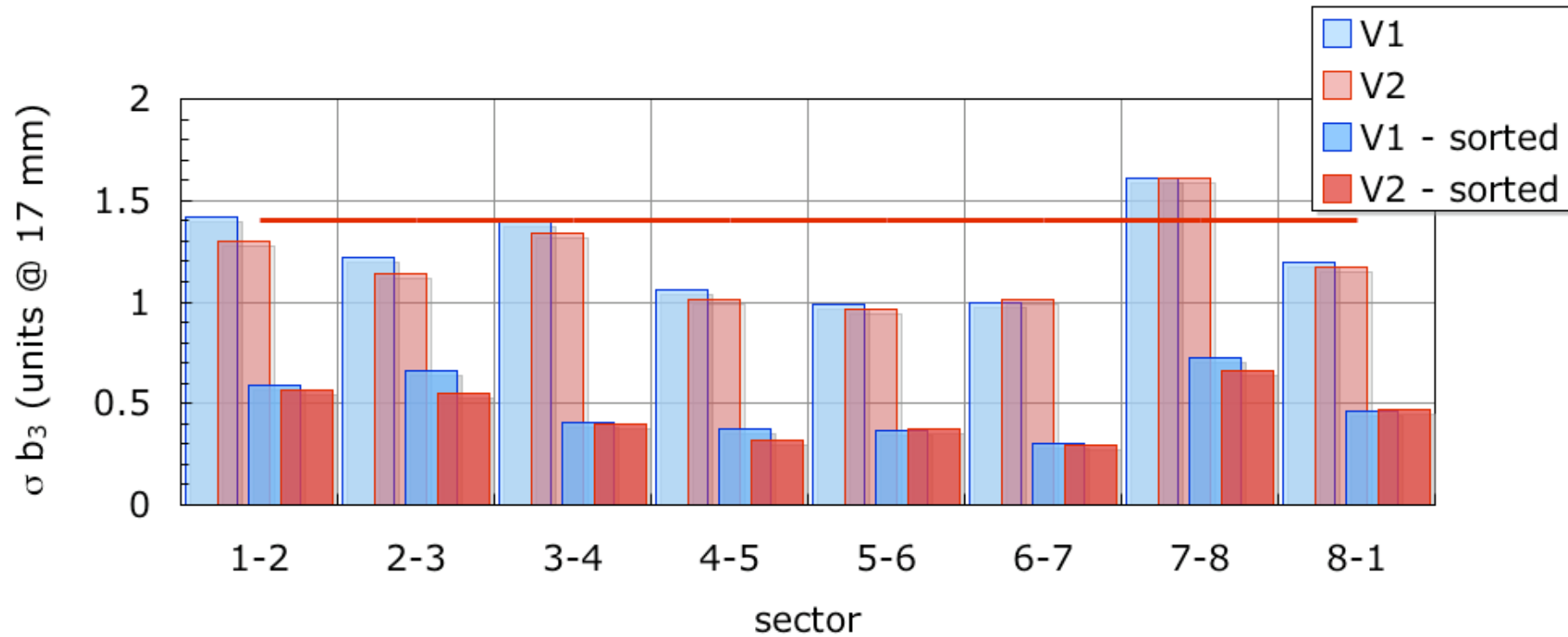


# Dipole field quality in series production





# Sorting reduces dispersion

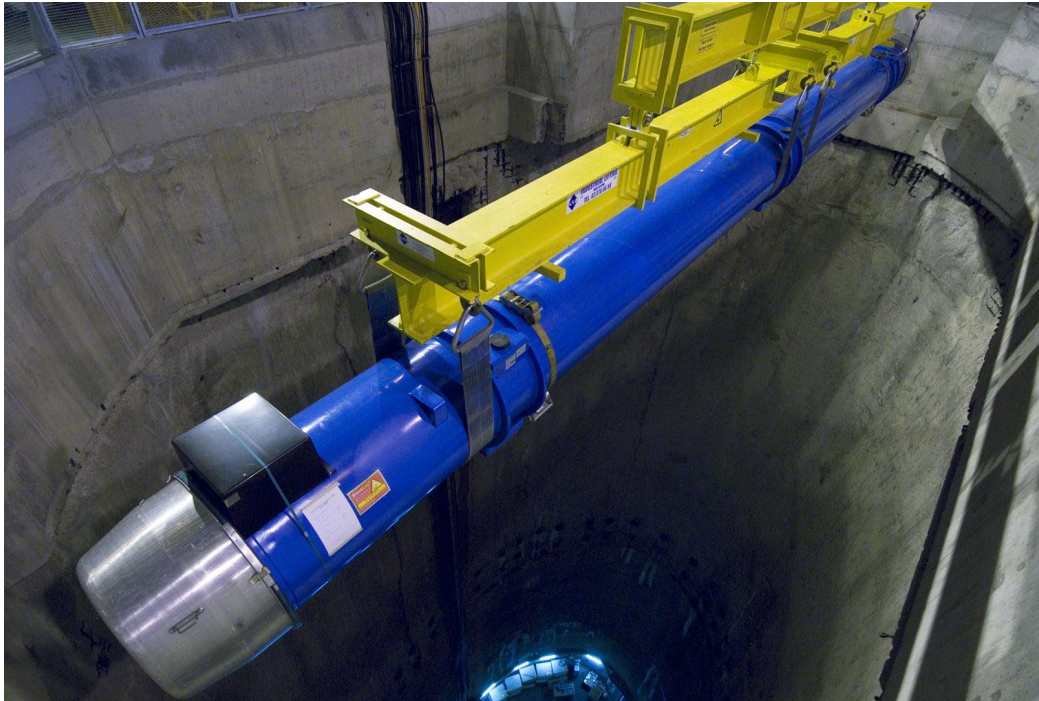




# Lowering of magnets in tunnel



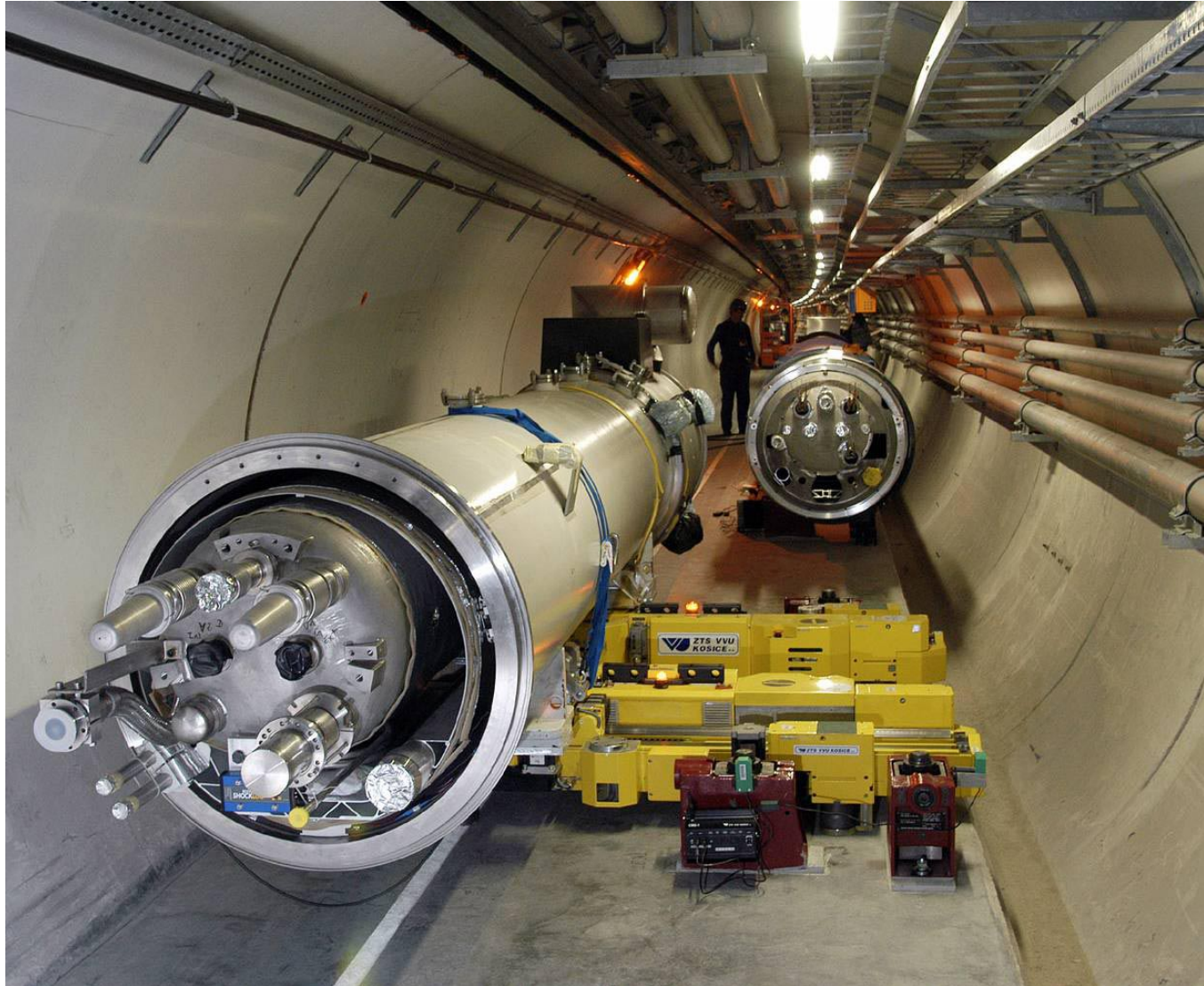
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# Cryomagnet installation in tunnel





# Interconnections in tunnel



65'000 electrical joints

Induction-heated soldering

Ultrasonic welding

*Very low residual resistance*

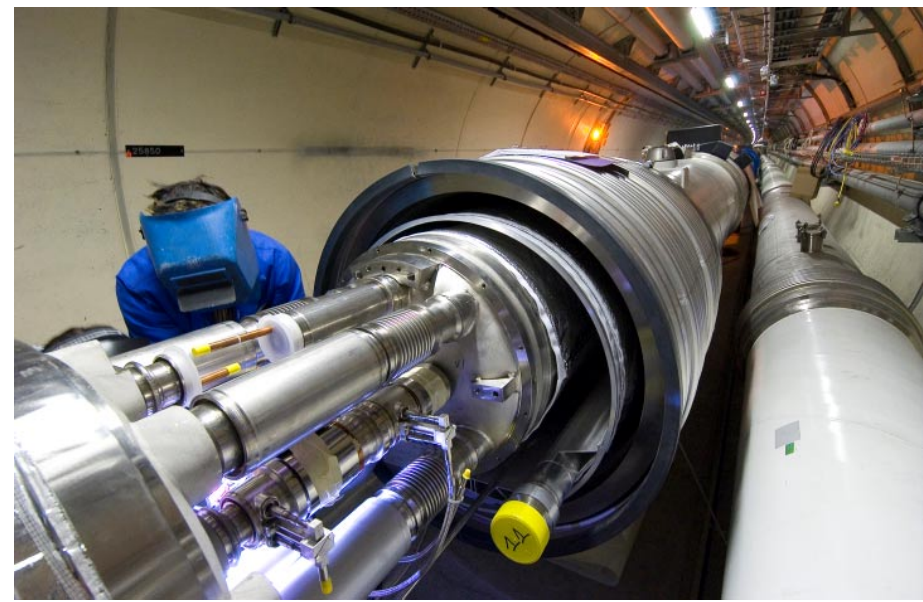
*HV electrical insulation*

40'000 cryogenic junctions

Orbital TIG welding

*Weld quality*

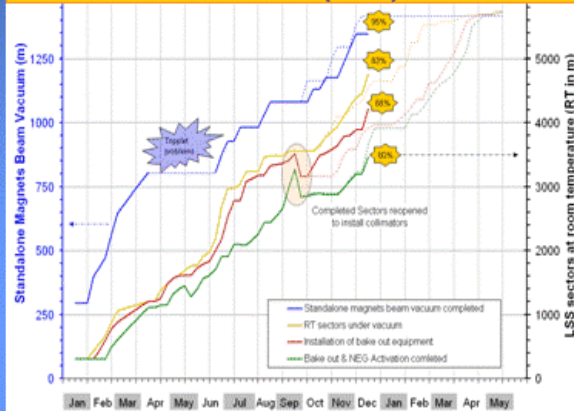
*Helium leaktightness*





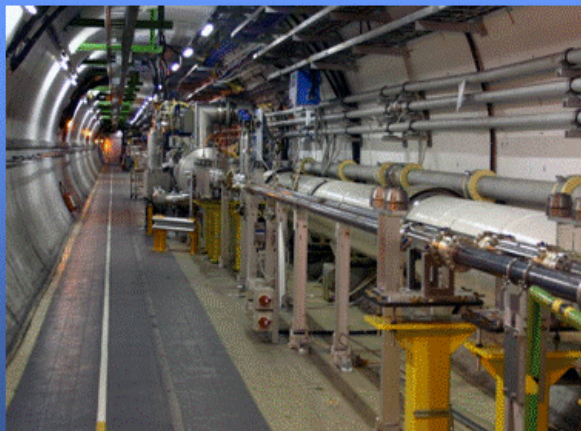
# Installation and commissioning of LHC Vacuum systems

## Installation of the Long Straight Sections (LSS)



Successful commissioning of the cold vacuum systems

Insulation + beam vacuum



Bake out of the last sector in ALICE May '08



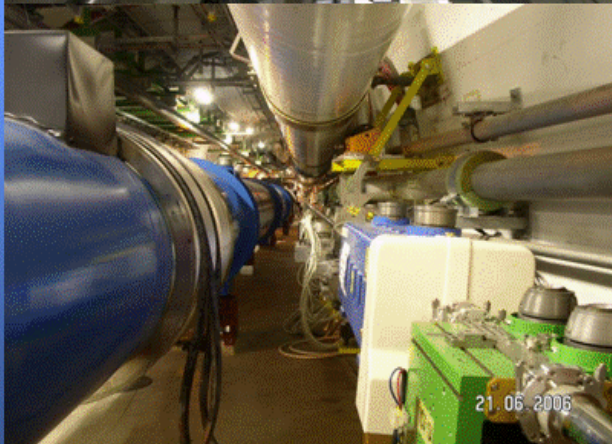
Installation of the last LHC beam pipe in ATLAS Detector



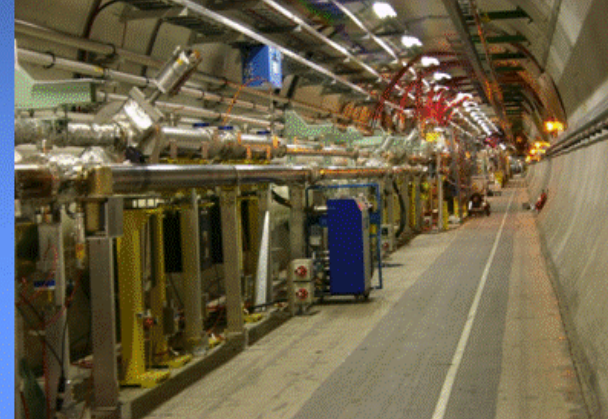
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# Vacuum of the LHC transfer lines has been successfully commissioned

SPS to LHC Transfer Lines (TI2 & TI8)



LHC Beam dump Lines (TD62 & TD68)



Vacuum Group (VAC)  
Accelerator and Technology Department (AT)  
Plenary Meeting, 15<sup>th</sup> Dec'08



# Eight 18 kW @ 4.5 K cryogenic plants



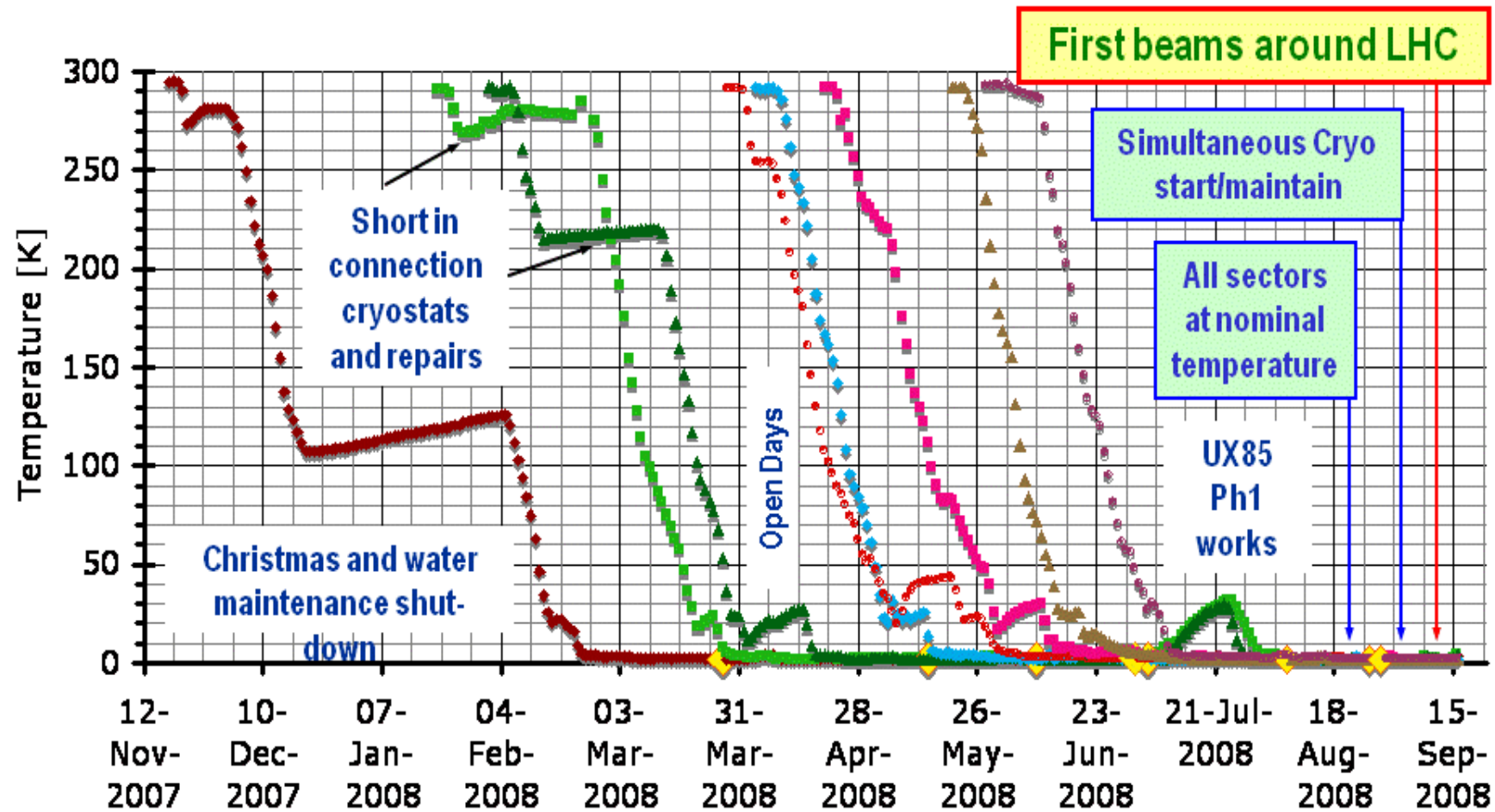
33 kW @ 50 K to 75 K  
23 kW @ 4.6 K to 20 K  
41 g/s liquefaction

600 kW precooling to 80 K with LN2 (up to ~5 tons/h)





# First cool-down of LHC sectors



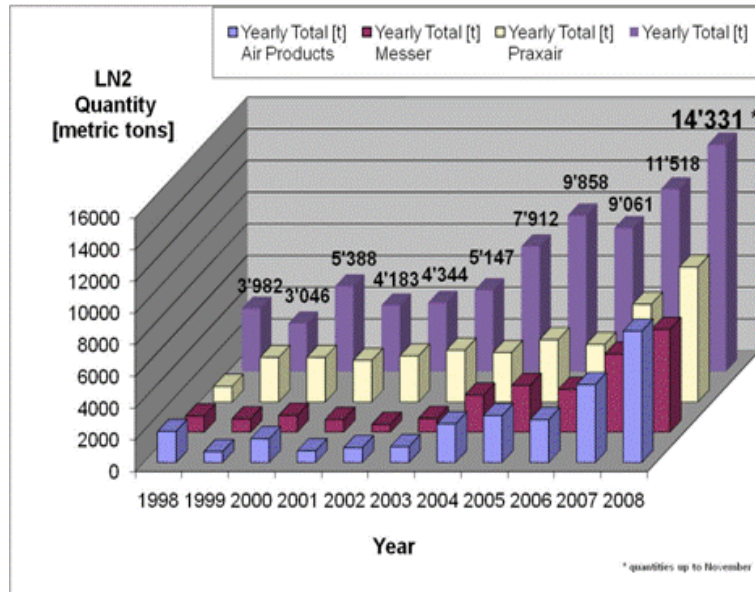
- ◆ ARC56\_MAGS\_TTAVG.POSST
- ARC78\_MAGS\_TTAVG.POSST
- ▲ ARC81\_MAGS\_TTAVG.POSST
- ◆ ARC23\_MAGS\_TTAVG.POSST
- ARC67\_MAGS\_TTAVG.POSST
- ARC34\_MAGS\_TTAVG.POSST
- ▲ ARC12\_MAGS\_TTAVG.POSST
- ARC45\_MAGS\_TTAVG.POSST



# Supply of cryogenic fluids

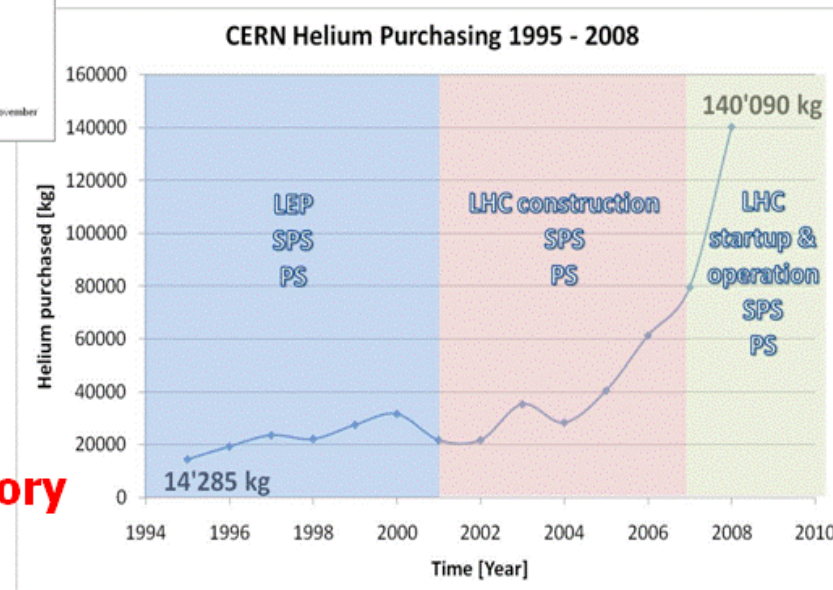


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**Liquid nitrogen procurement:  
10000 tons for LHC cool-down**

**Helium procurement:  
Completion of LHC inventory**

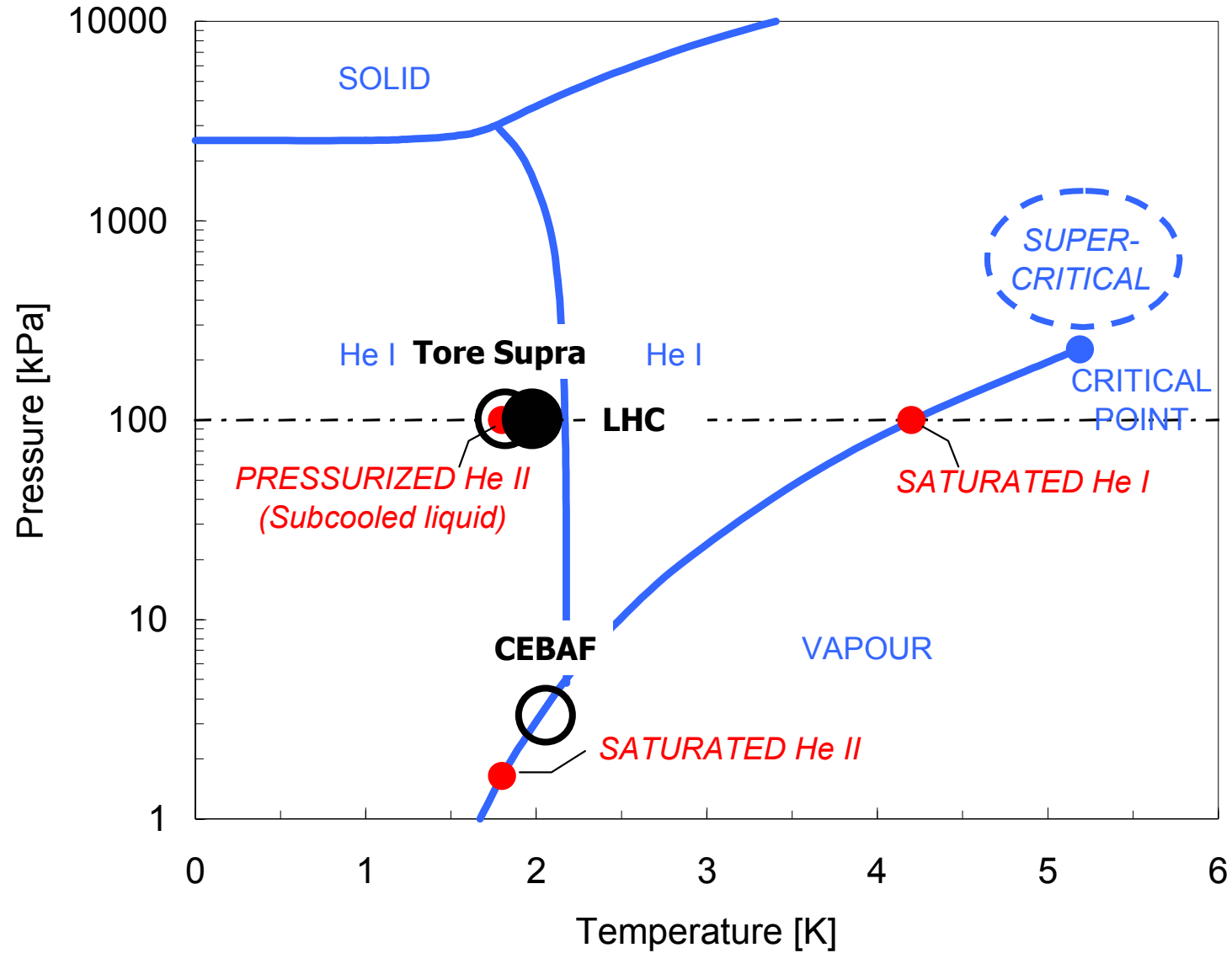




# Superfluid helium cooling



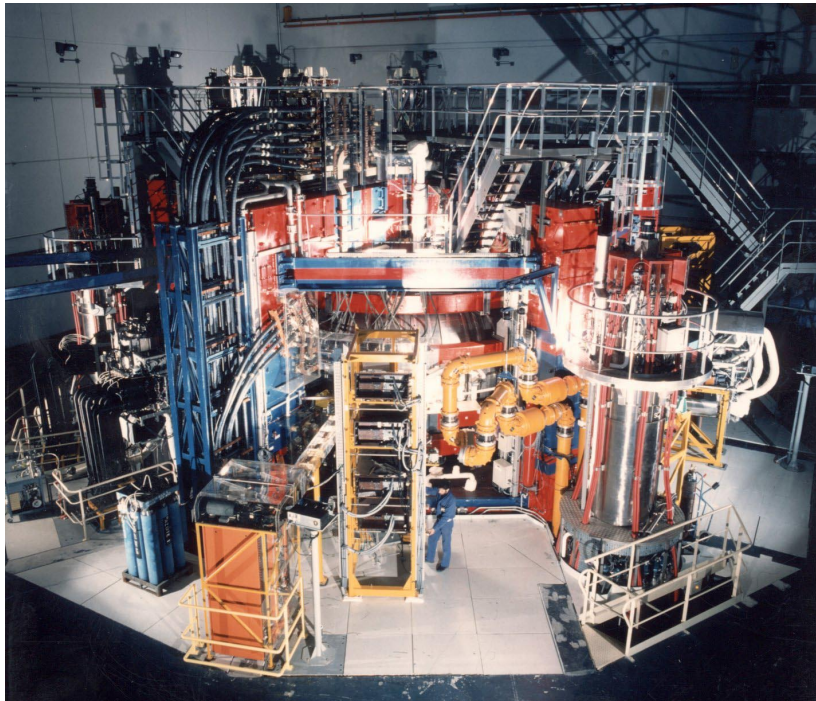
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# Large projects cooled by superfluid helium



Tore Supra tokamak,  
Cadarache (France)



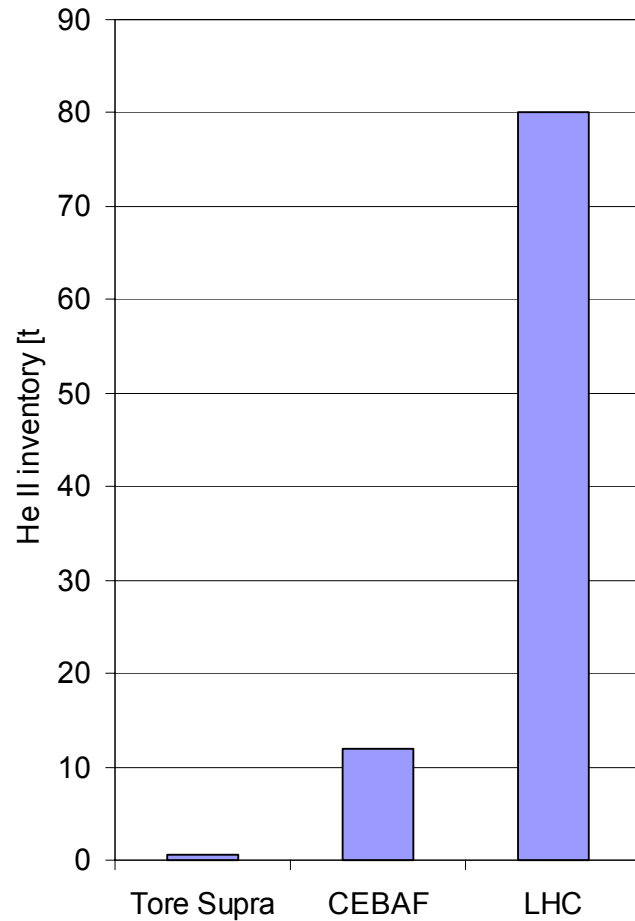
CEBAF accelerator,  
Newport News (USA)



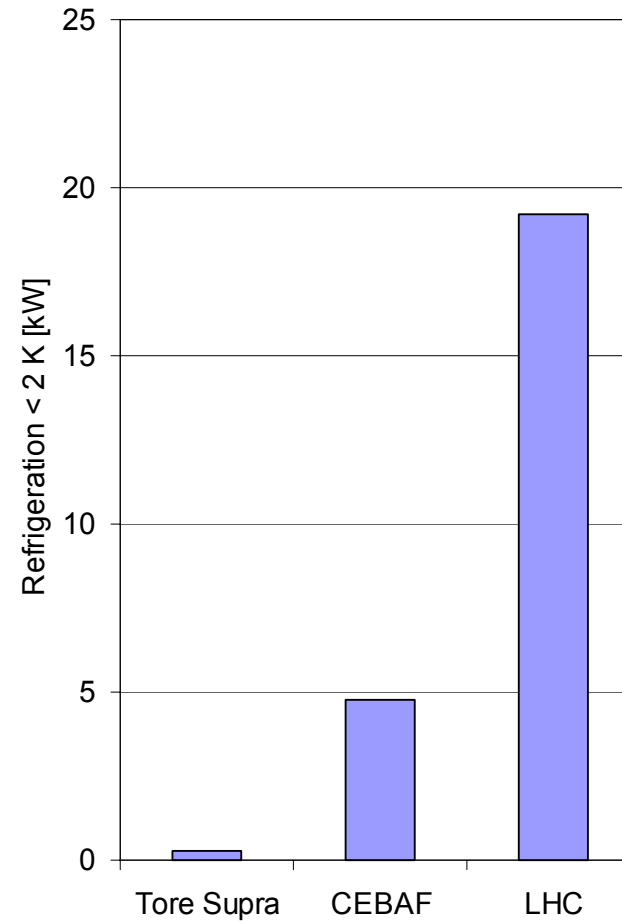
# Large-scale superfluid helium systems



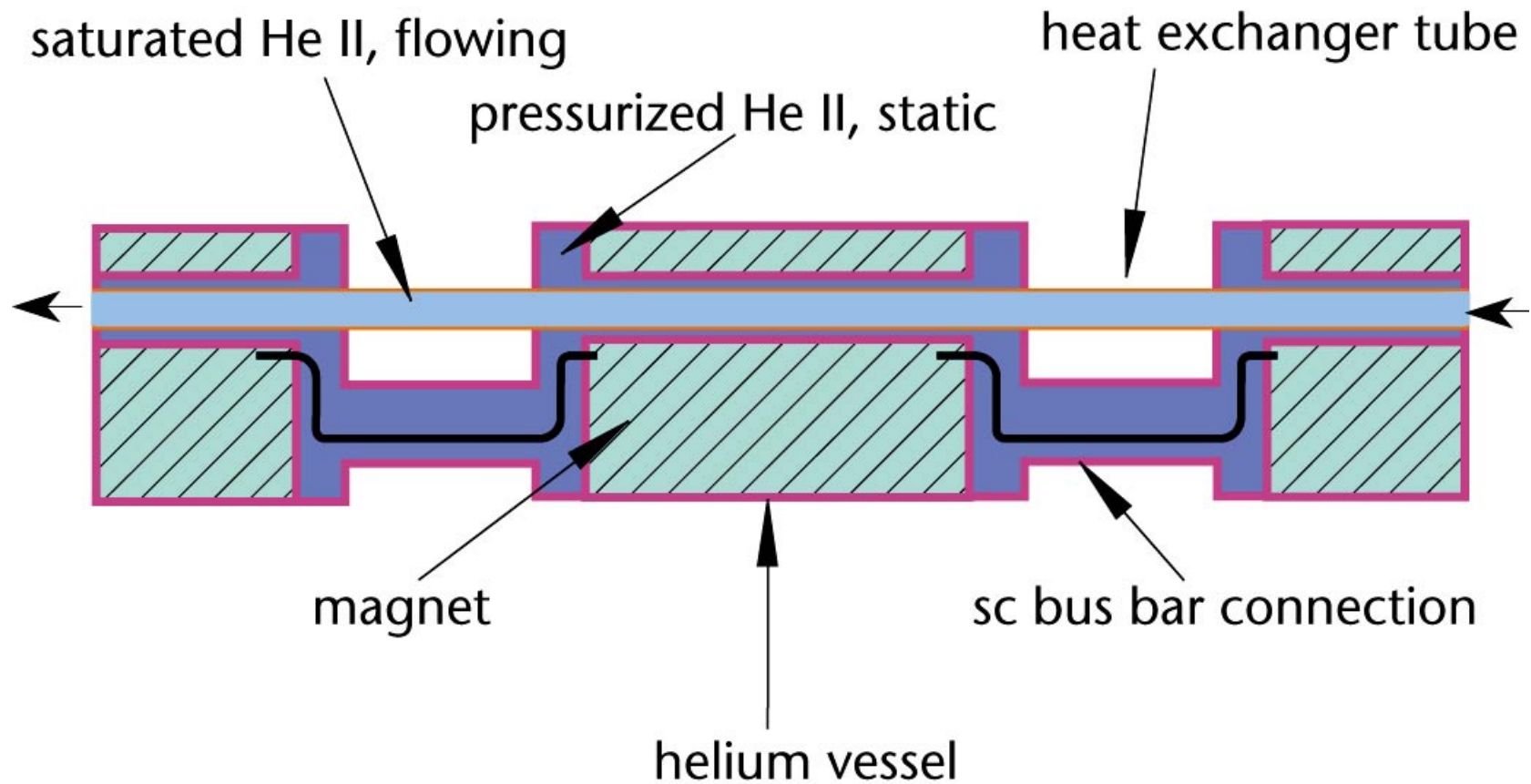
He II inventory



Refrigeration power < 2 K

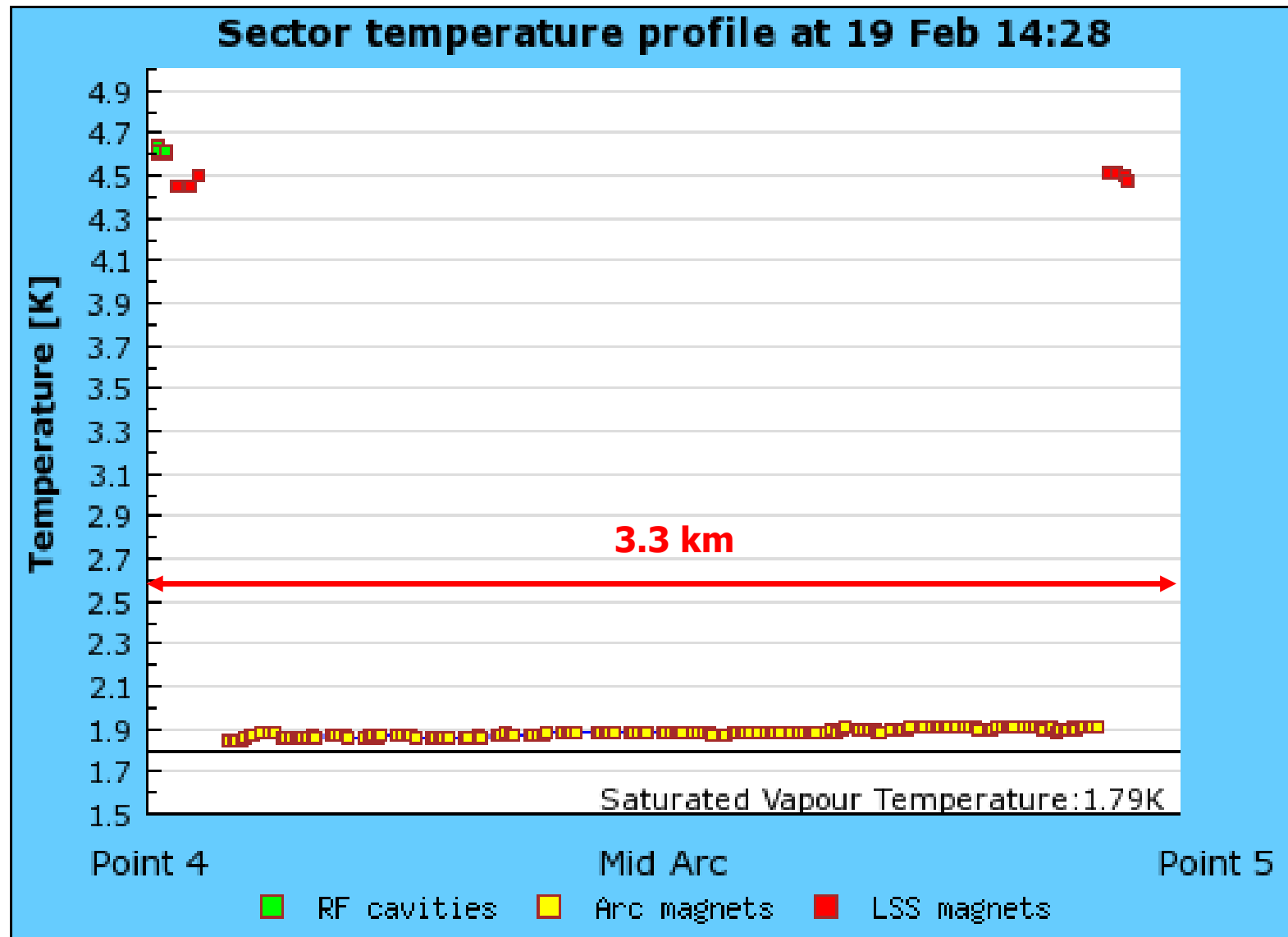


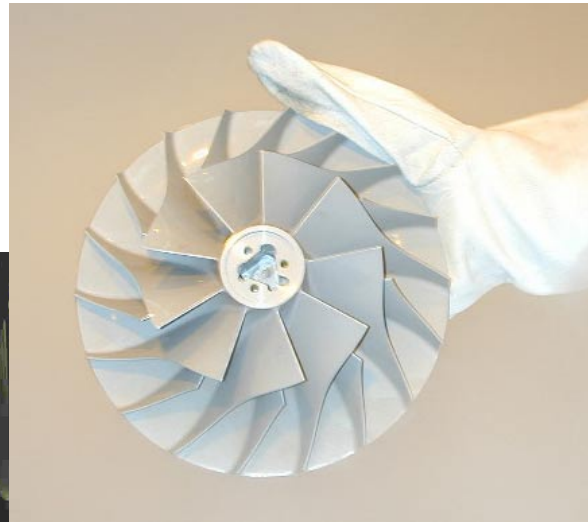
## LHC magnet string cooling scheme





# Cryogenic operation of LHC sector





Axial-centrifugal impeller



Cartridge 1<sup>st</sup> stage



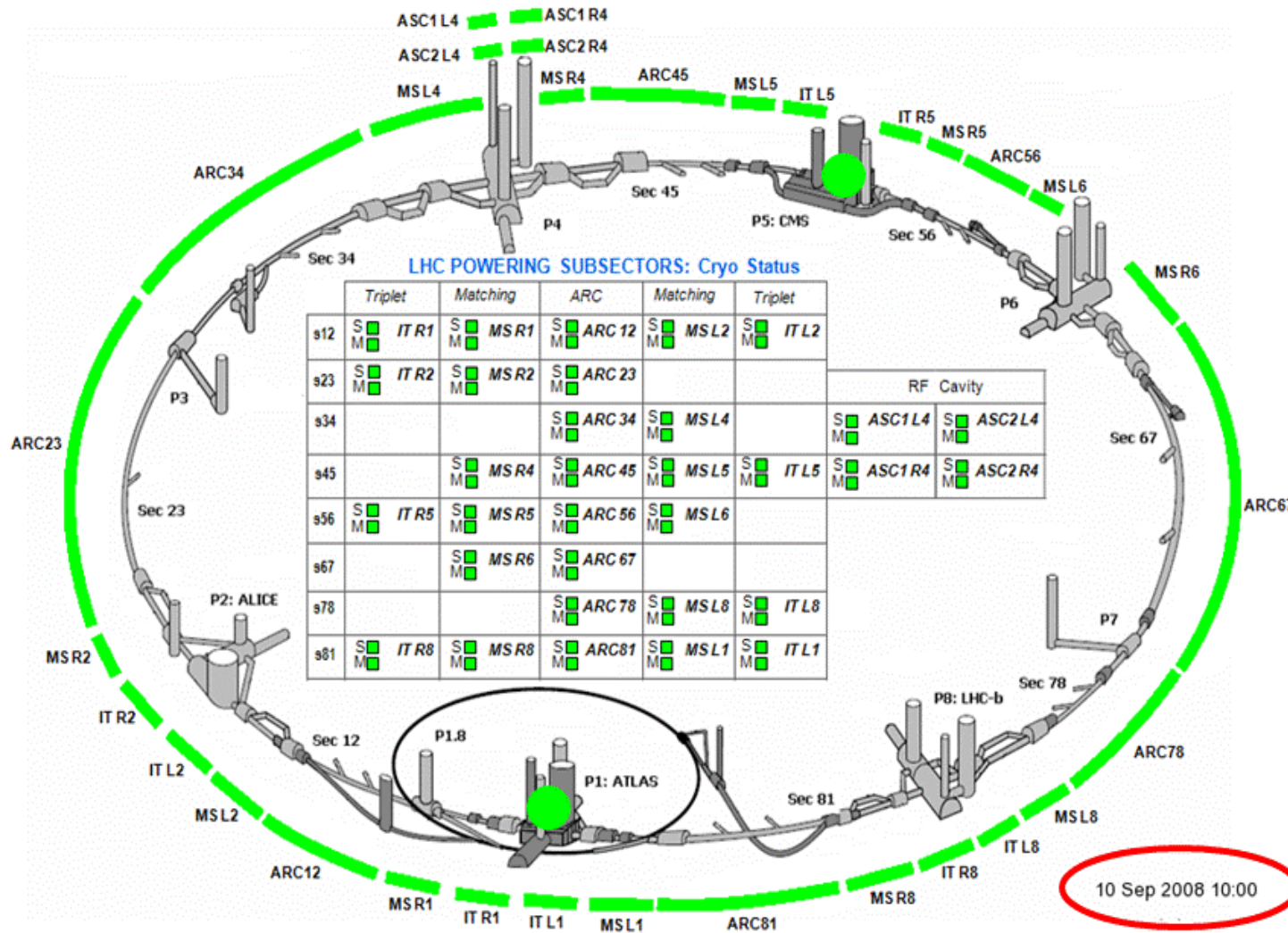
4 cold compressor stages



# LHC cryogenics on 10 September 2008

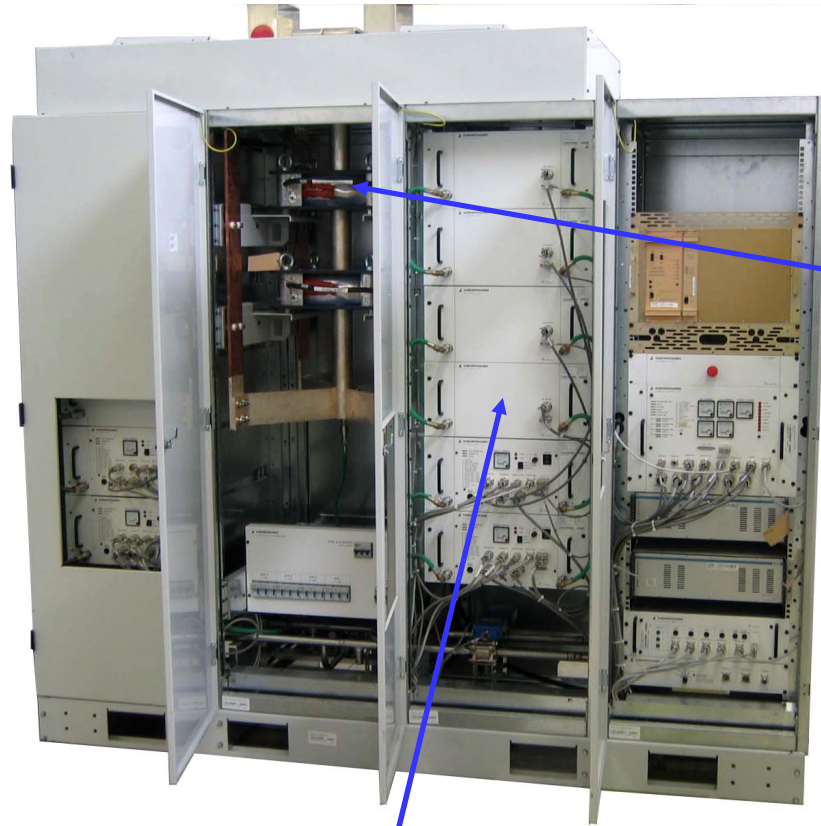


C 2008





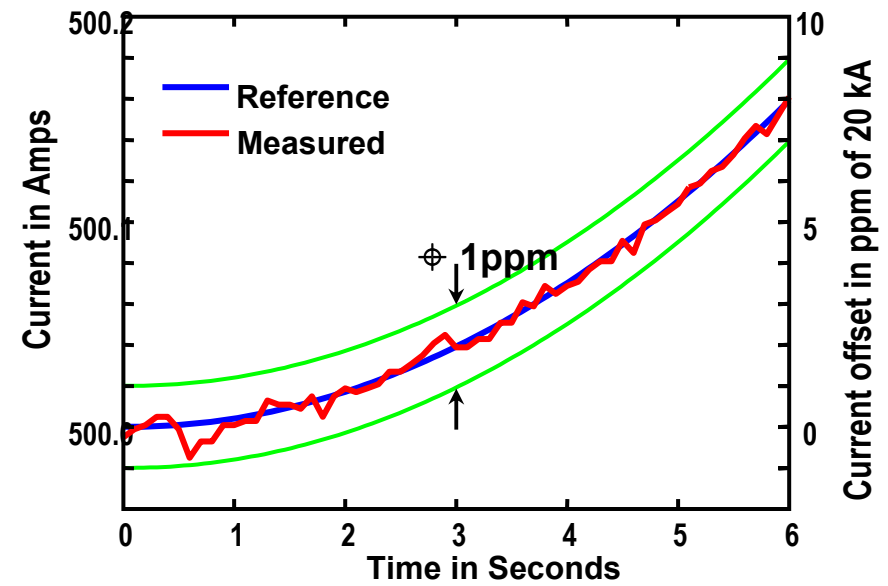
# High-precision, modular switched-mode power converters



[2kA,8V] converters



High-precision DCCT







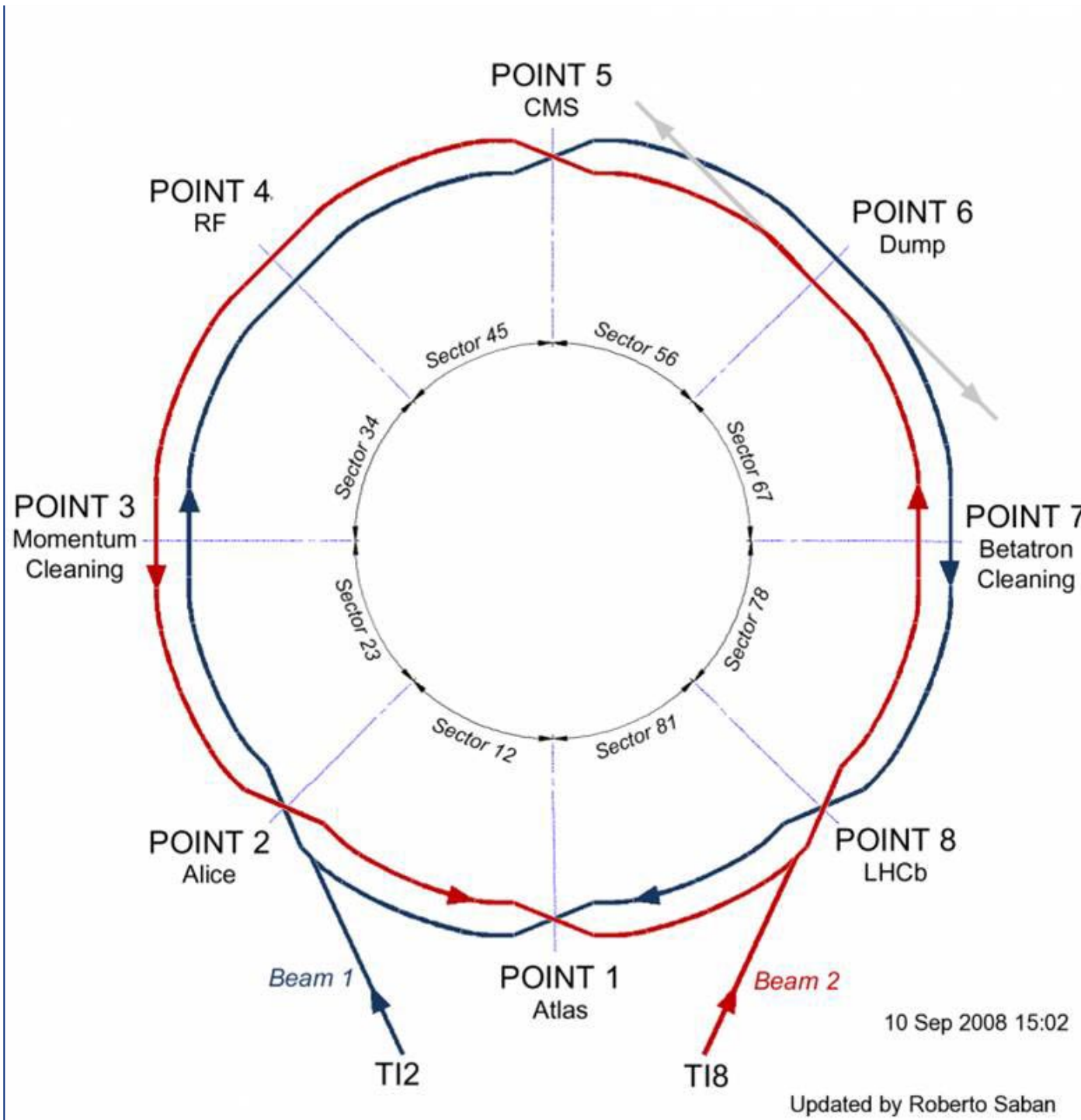


# 10 September 2008- first beam in LHC





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10 Sep 2008 15:02

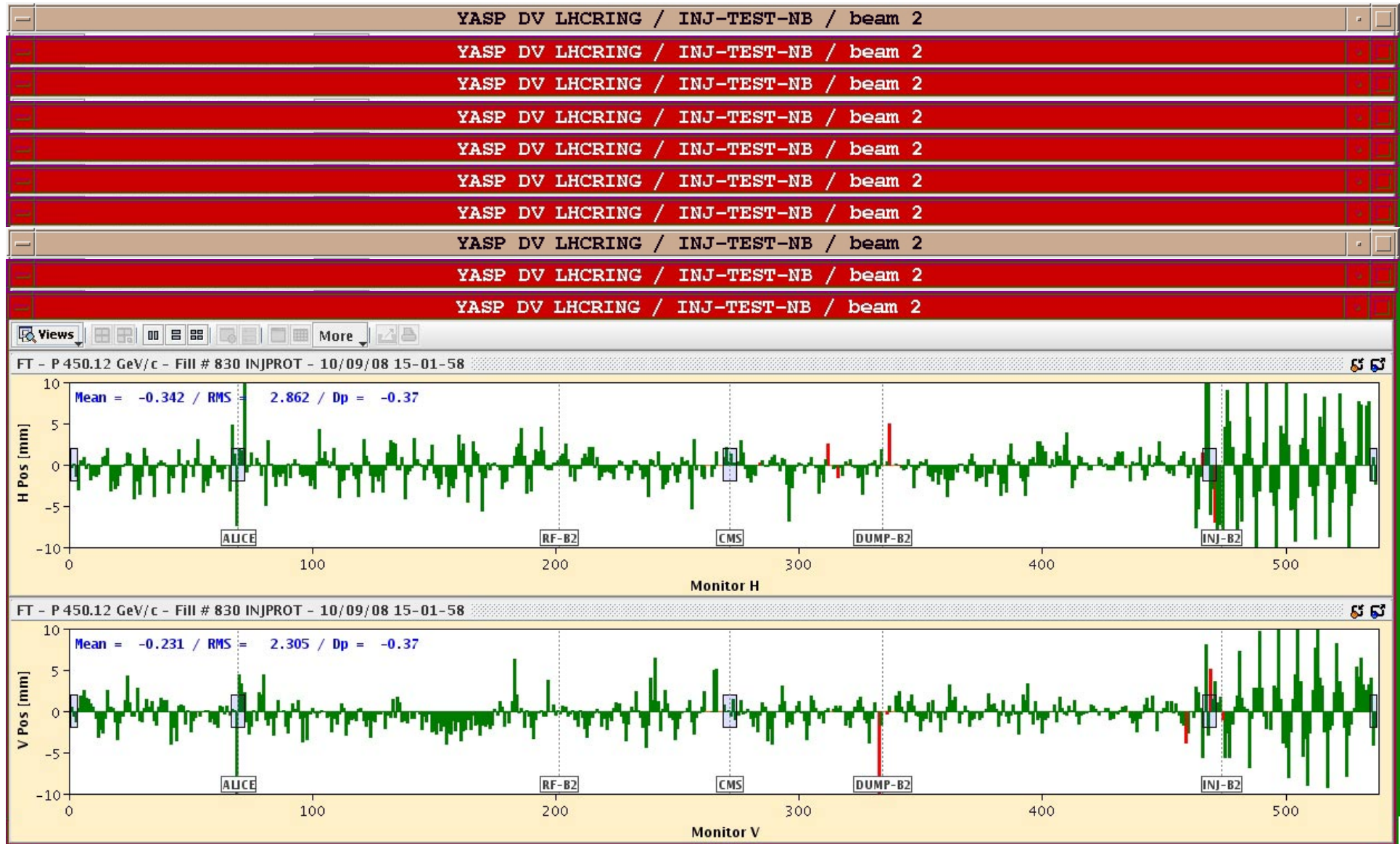
Updated by Roberto Saban



# First beam – 10 September 2008



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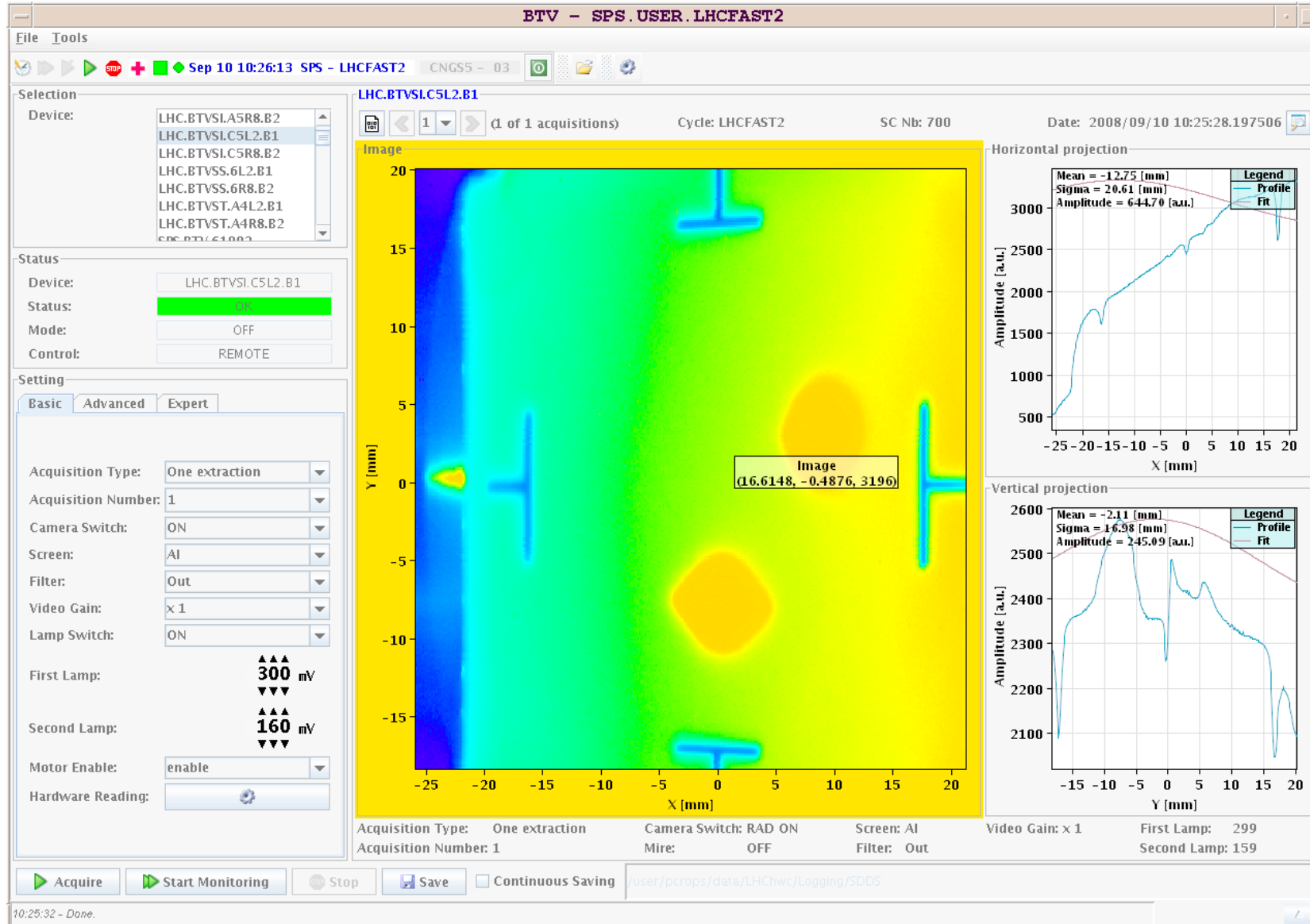




# Beam on turns 1 and 2 – 10 September 2008



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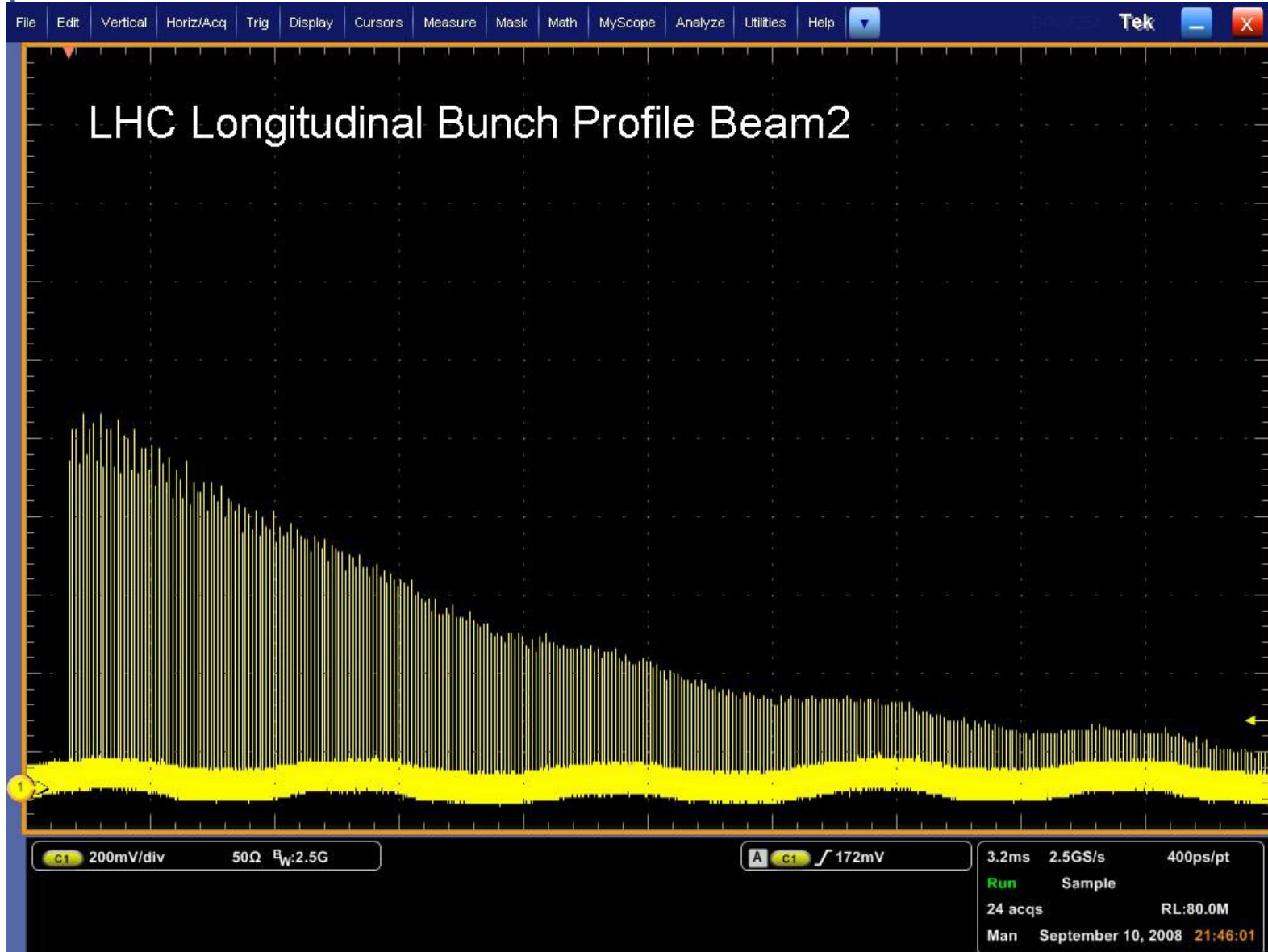




# Few hundred turns

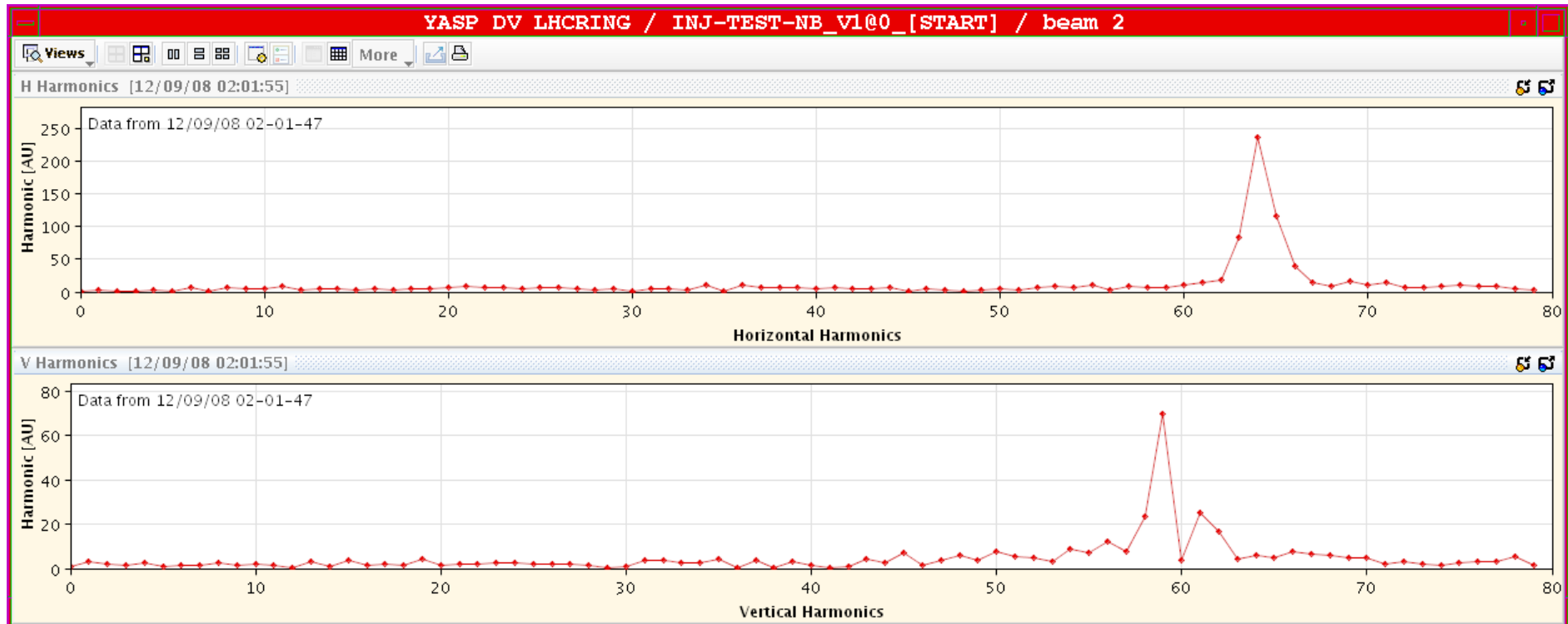


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# Integer tune measurements

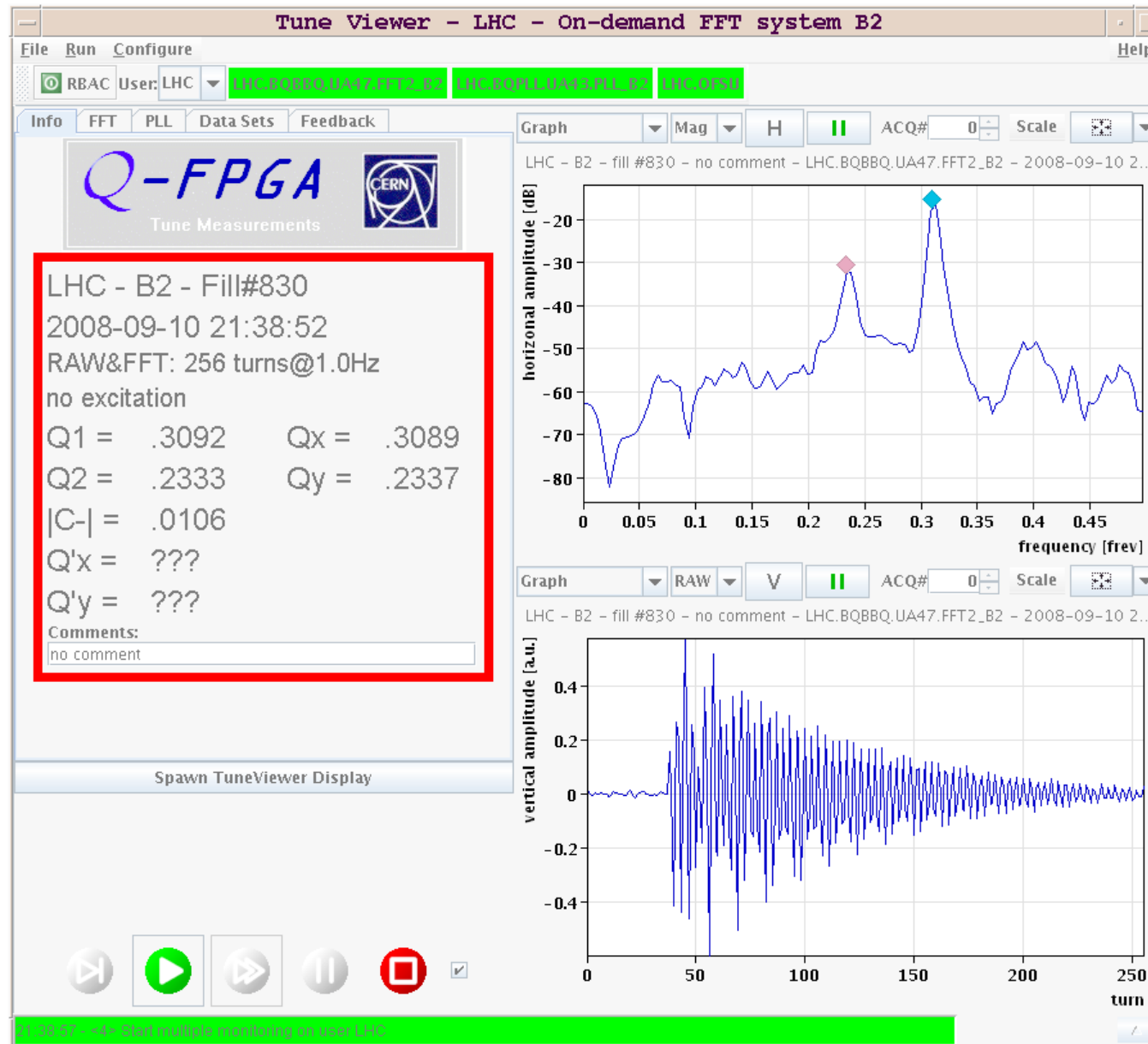




# Fractional tune measurements

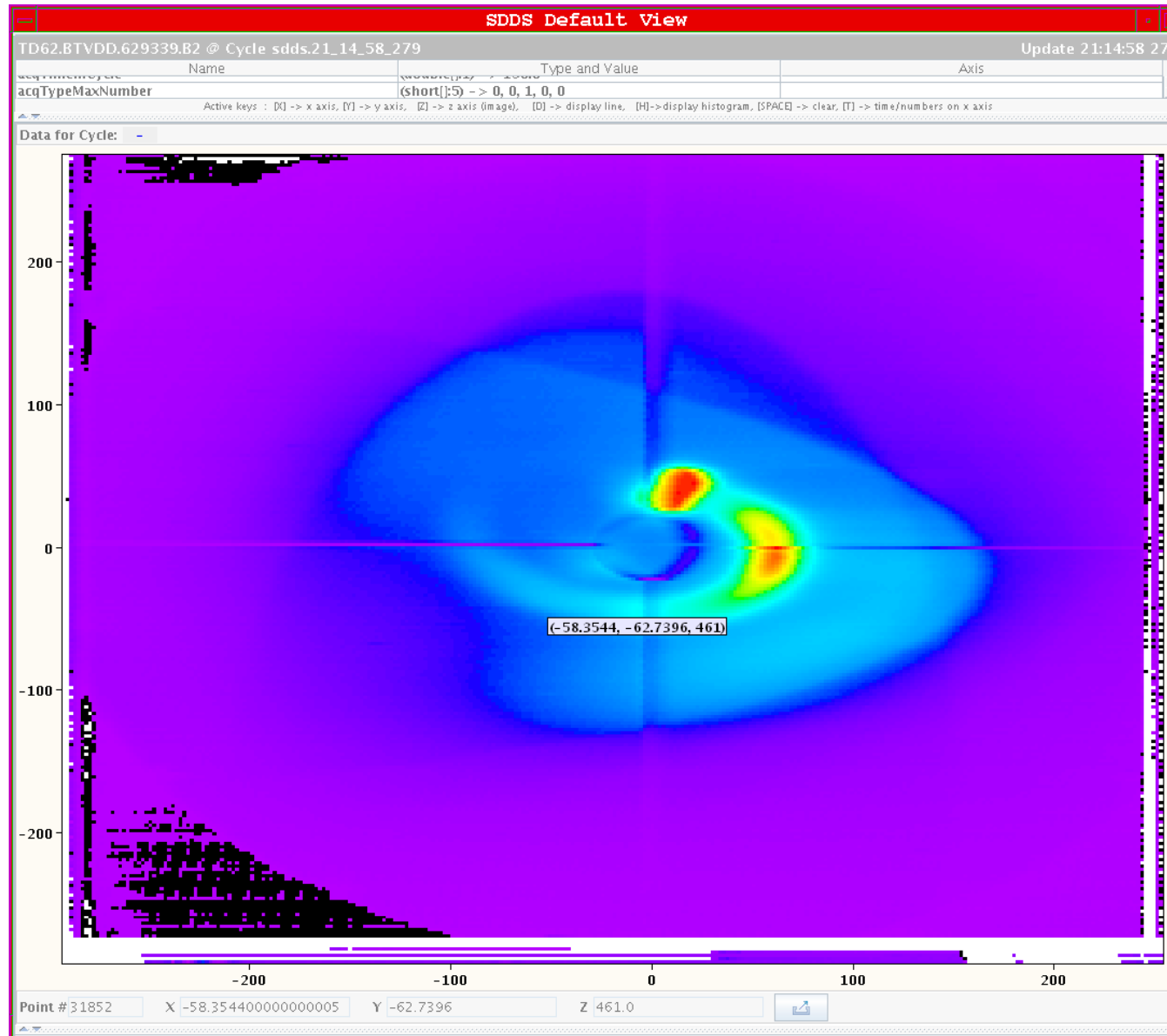


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# Dump dilution sweep



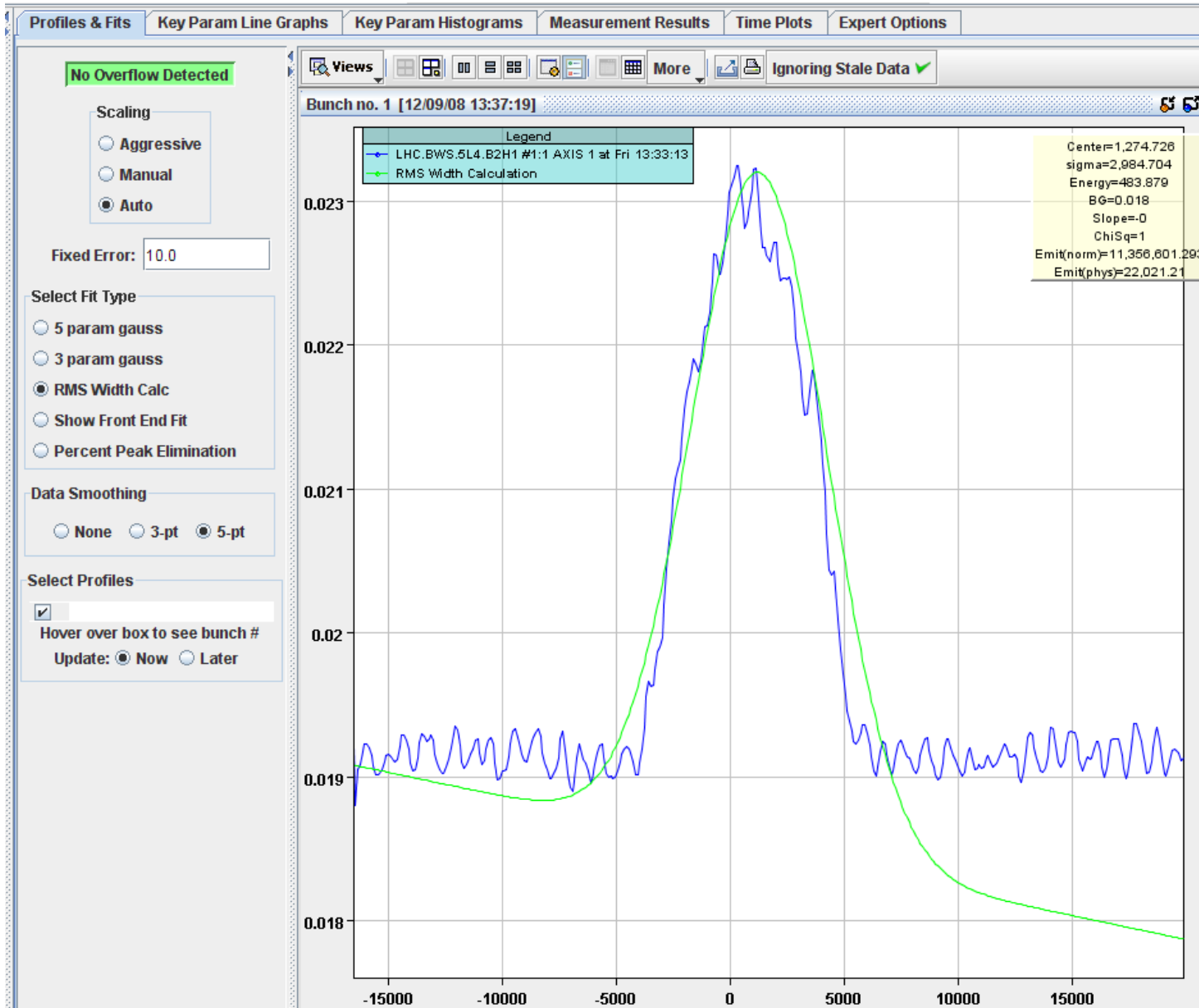




# Beam transverse profile: horizontal wire scan

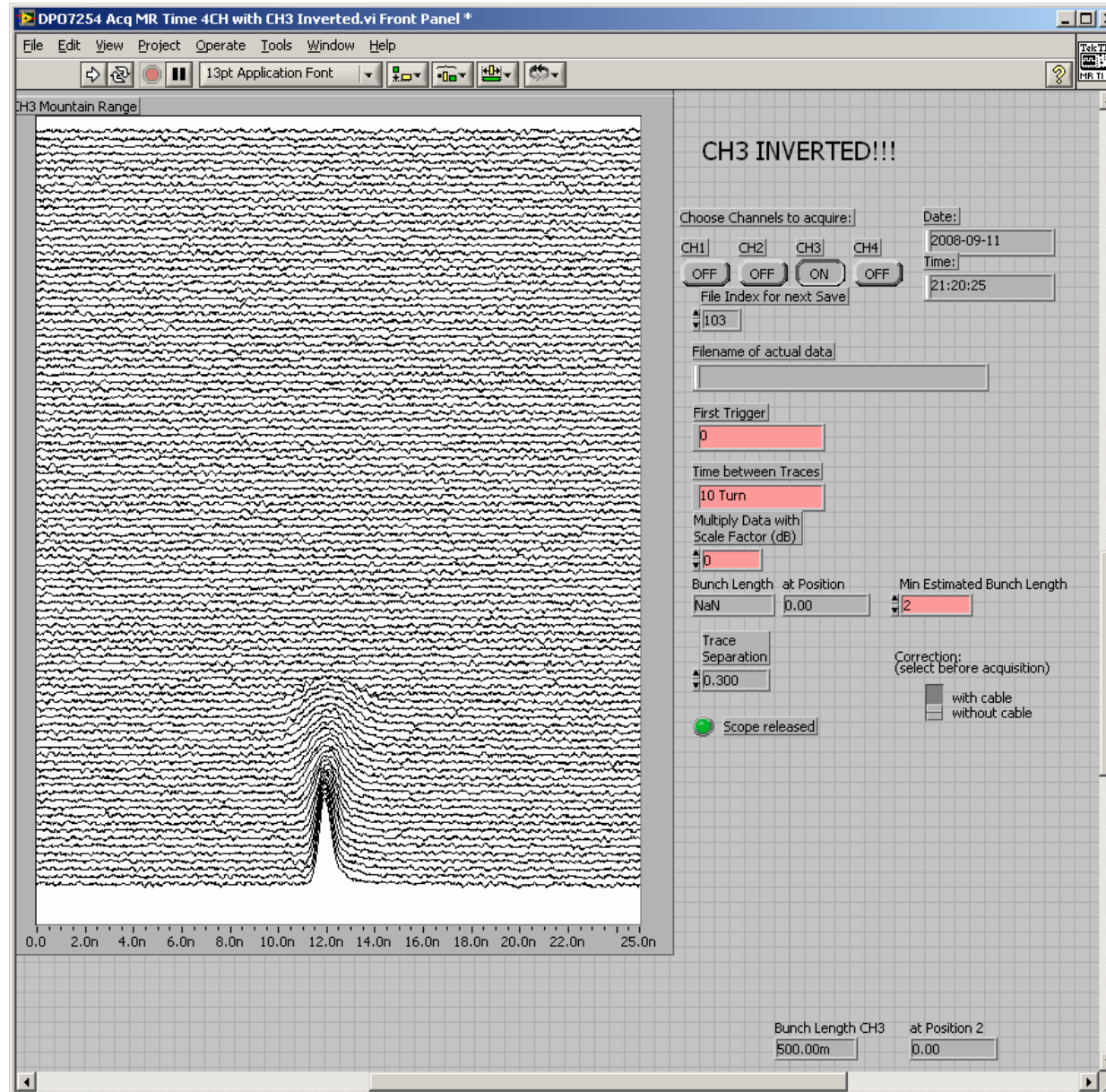


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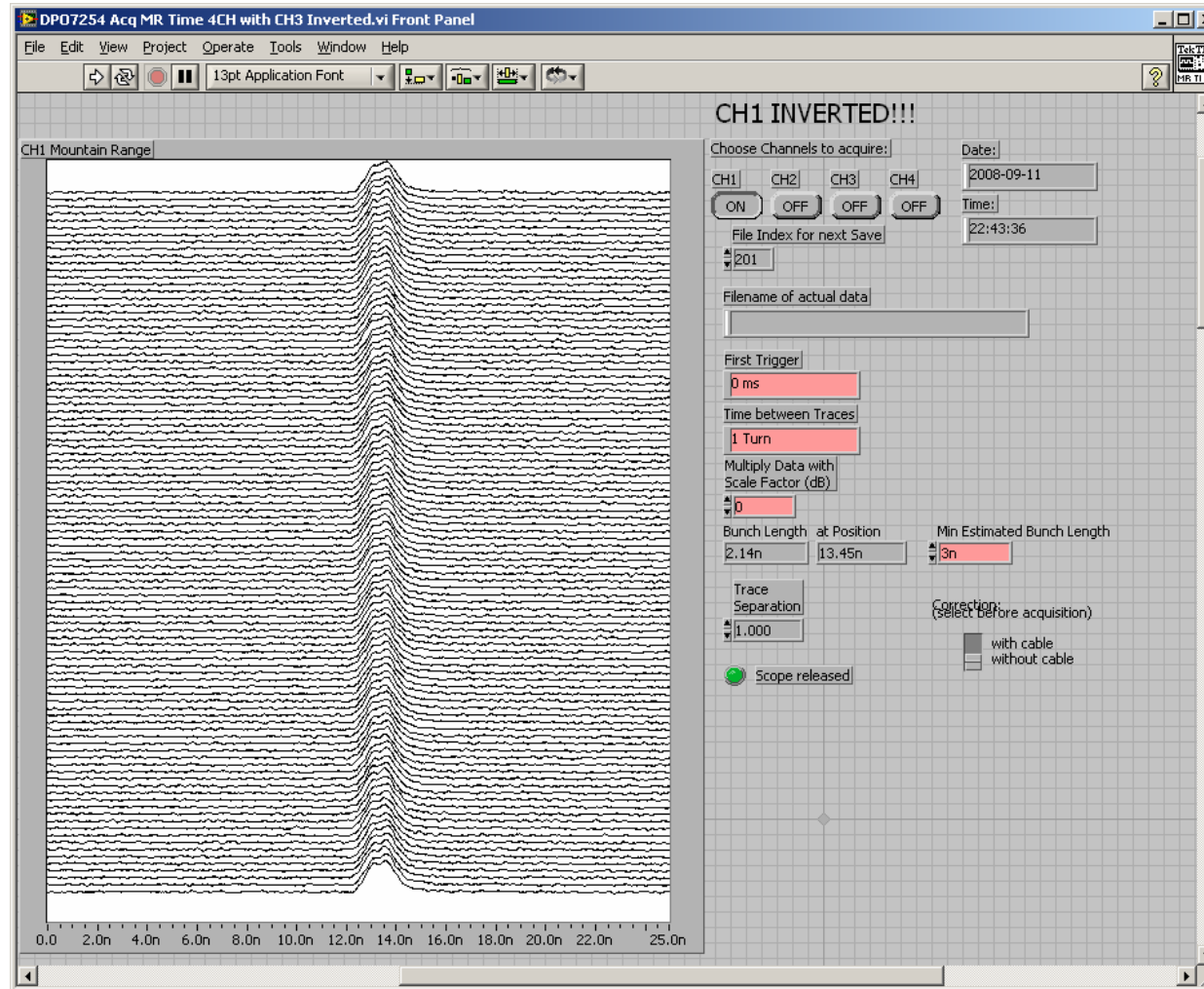


# No RF, debunching in $\sim 250$ turns



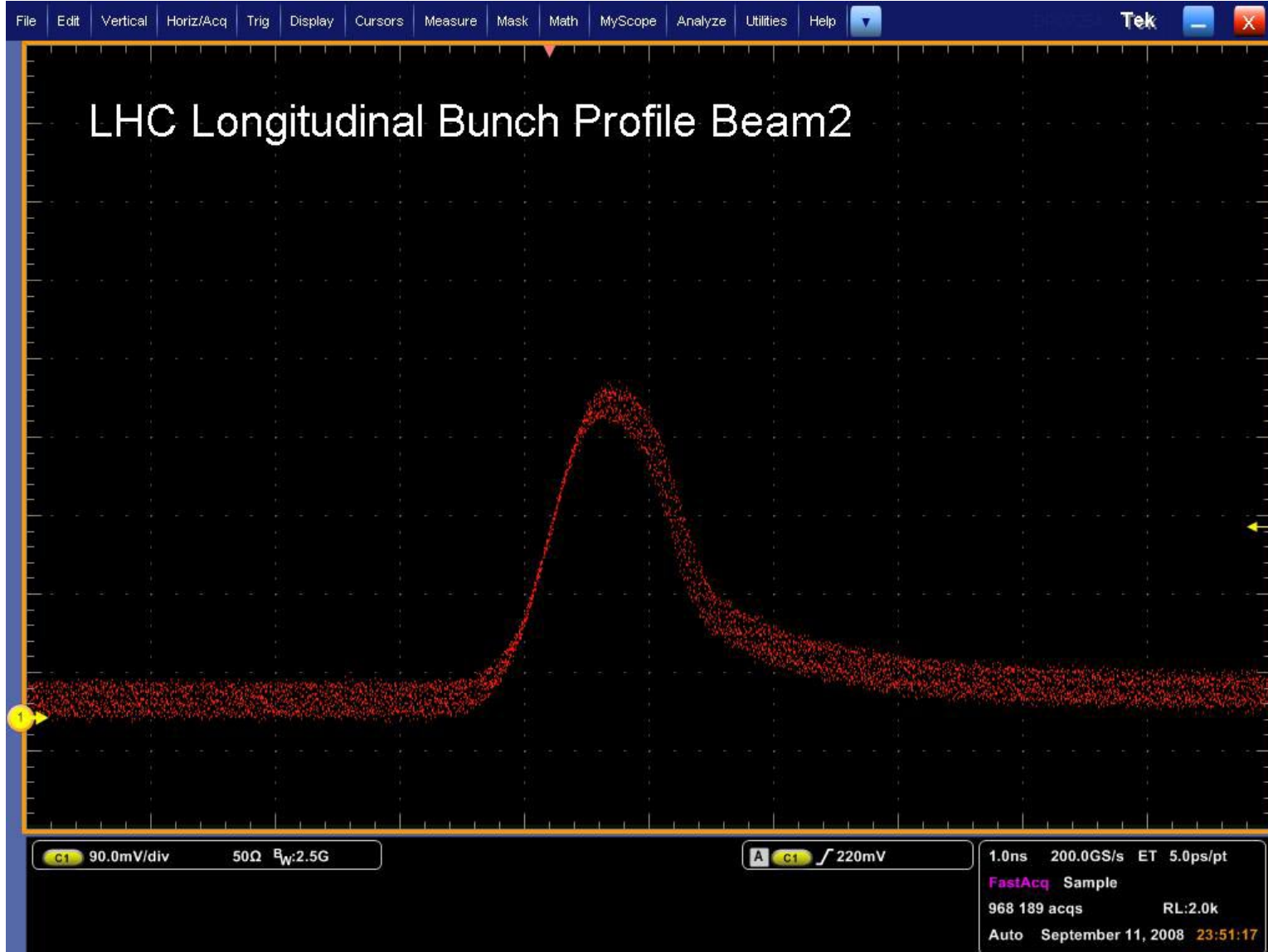


# Beam capture by RF





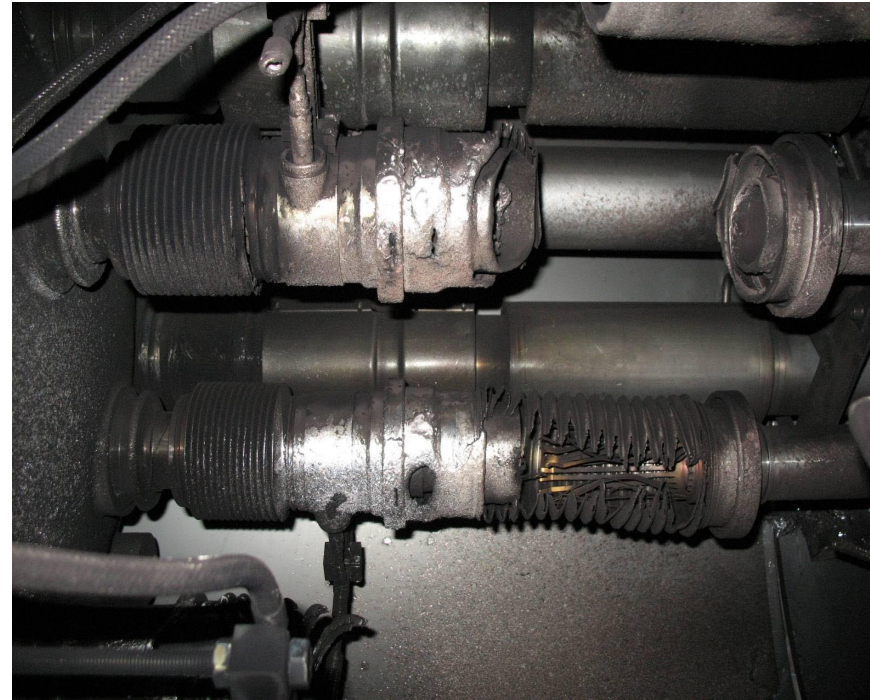
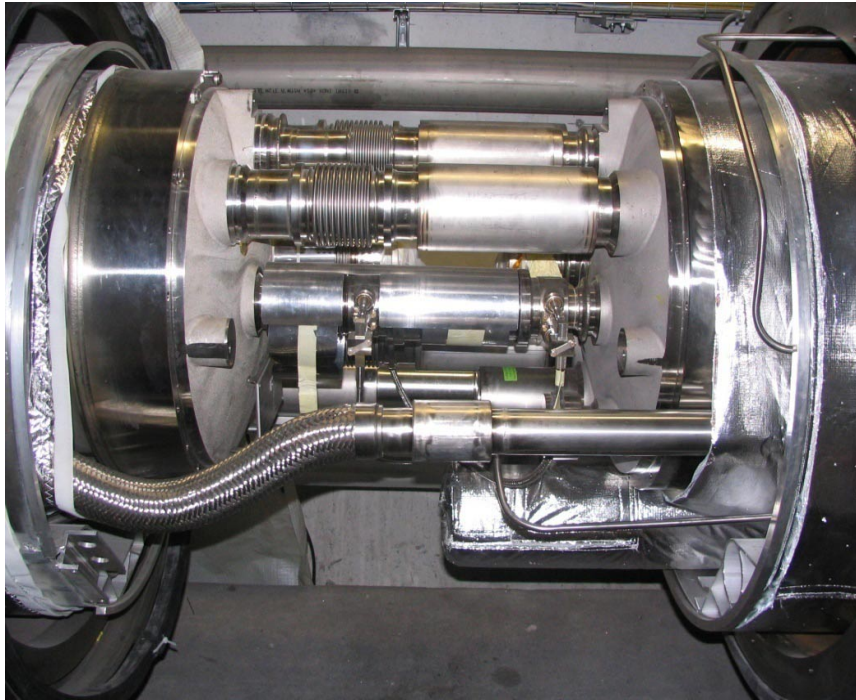
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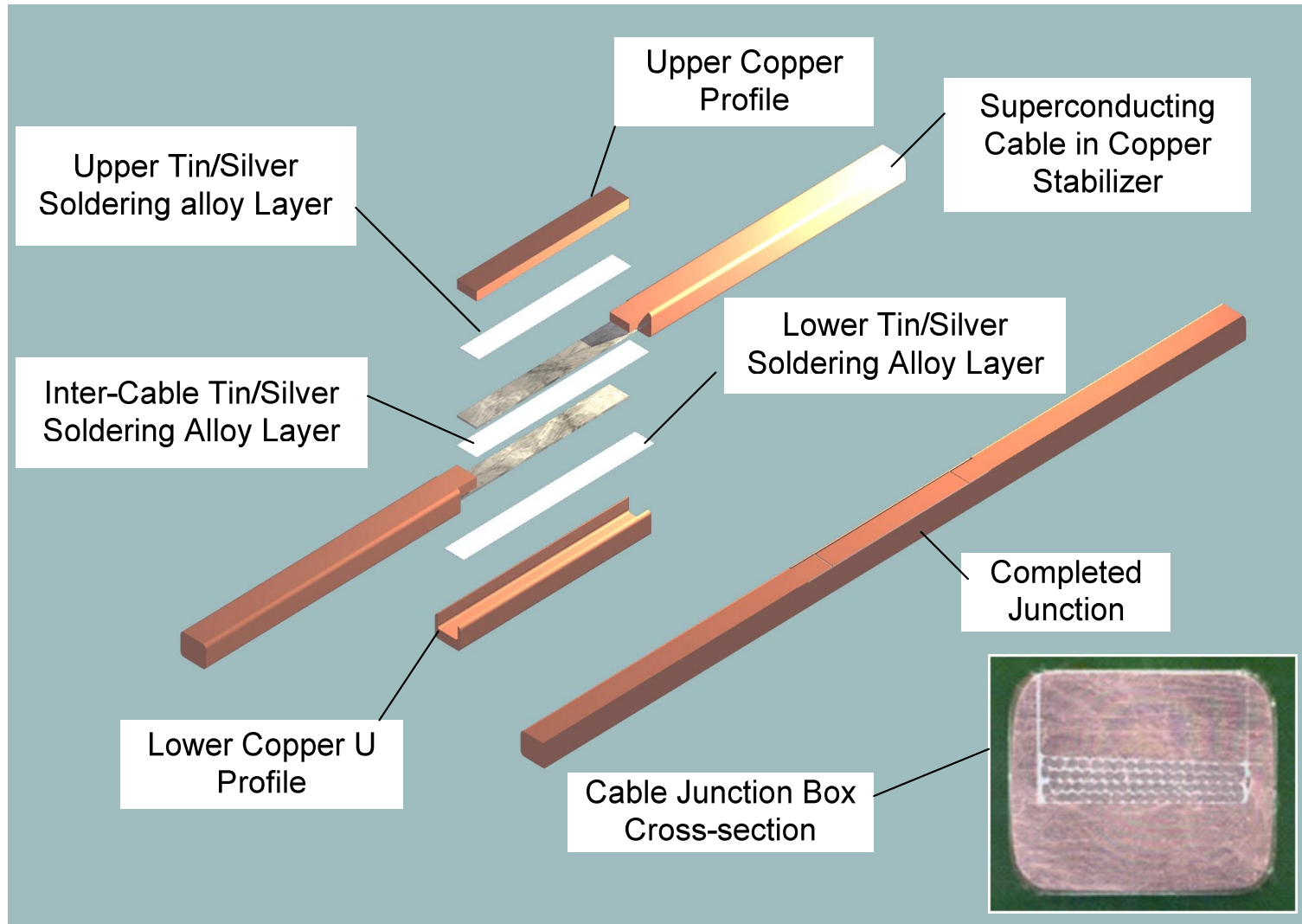


# 19 September incident at LHC sector 3 4

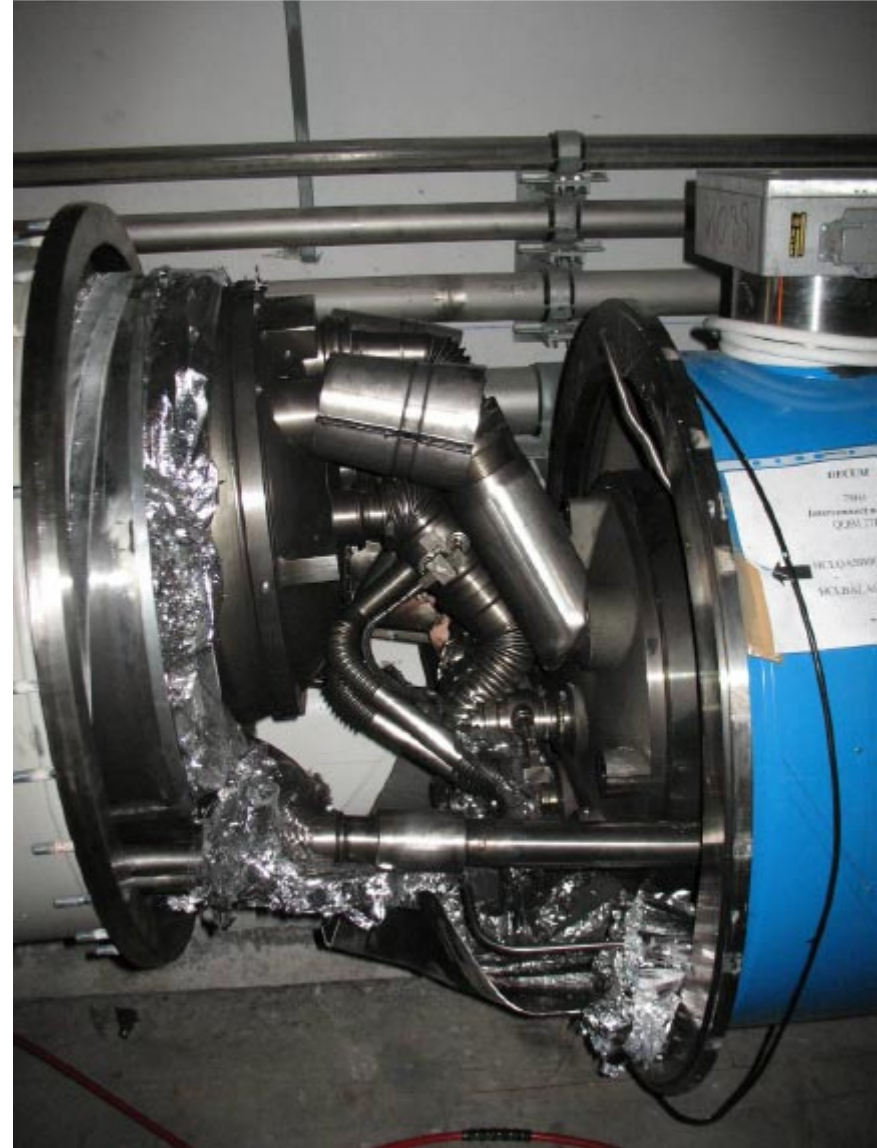
## Electrical arc between two magnets



# Splice in 12 kA bus bar



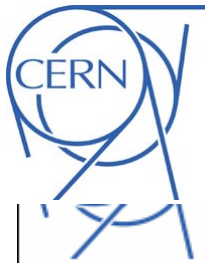
# Collateral damage: magnet displacements



# Collateral damage: ground supports







# Longitudinal displacements in damaged area



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## Displacements status in sector 3-4 (From Q17R3 to Q33R3) : P3 side

Based on measurements by TS-SU, TS-MME and AT-MCS

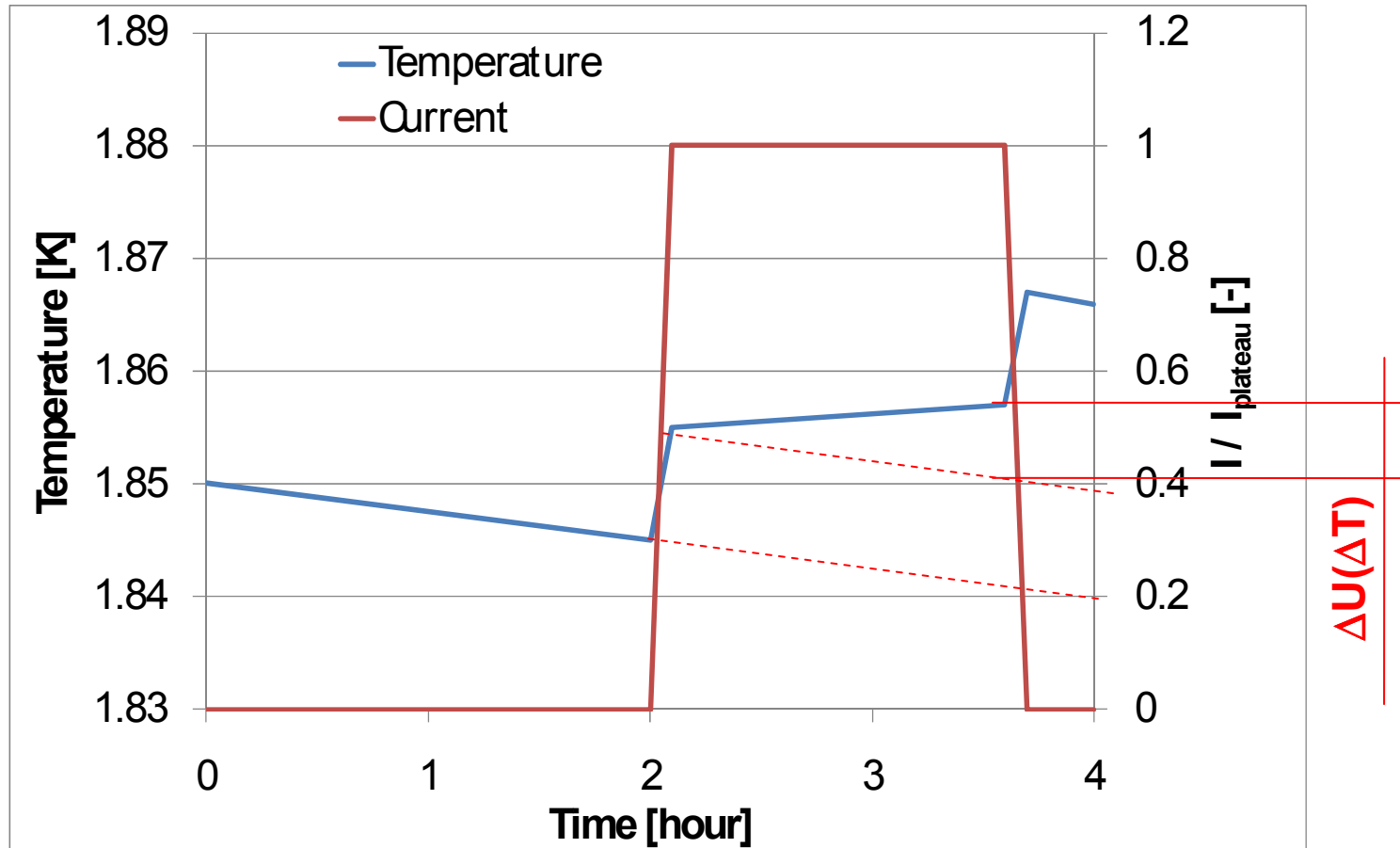
|           |     |     |     |     |     |     |      |      |      |      |      |     |     |     |     |     |     |
|-----------|-----|-----|-----|-----|-----|-----|------|------|------|------|------|-----|-----|-----|-----|-----|-----|
|           | Q17 | A18 | B18 | C18 | Q18 | A19 | B19  | C19  | Q19  | A20  | B20  | C20 | Q20 | A21 | B21 | C21 | Q21 |
| Cryostat  | <2  | <2  | <2  | <2  | <2  | <2  | <2   | <2   | <2   | <2   | <2   | <2  | <2  | <2  | <2  | <2  | <2  |
| Cold mass | ?   | ?   | ?   | ?   | ?   | ?   | ?    | ?    | ?    | ?    | <5   | <5  | <5  | <5  | <5  | <5  | <5  |
|           | Q21 | A22 | B22 | C22 | Q22 | A23 | B23  | C23  | Q23  | A24  | B24  | C24 | Q24 | A25 | B25 | C25 | Q25 |
| Cryostat  | <2  | <2  | <2  | <2  | -7  | <2  | <2   | <2   | -187 | <2   | <2   | <2  | <2  | <2  | <2  | <2  | <2  |
| Cold mass | <5  | <5  | <5  | <5  | -25 | -67 | -102 | -144 | <5   | -190 | -130 | -60 | <5  | <5  | <5  | <5  | <5  |
|           | Q25 | A26 | B26 | C26 | Q26 | A27 | B27  | C27  | Q27  | A28  | B28  | C28 | Q28 | A29 | B29 | C29 | Q29 |
| Cryostat  | <2  | <2  | <2  | <2  | <2  | <2  | <2   | <2   | 474  | -4   | <2   | <2  | 11  | <2  | <2  | <2  | <2  |
| Cold mass | <5  | <5  | <5  | <5  | <5  | 57  | 114  | 150? | -45  | 230  | 189  | 144 | 92? | 50  | 35  | <5  | <5  |
|           | Q29 | A30 | B30 | C30 | Q30 | A31 | B31  | C31  | Q31  | A32  | B32  | C32 | Q32 | A33 | B33 | C33 | Q33 |
| Cryostat  | <2  | <2  | <2  | <2  | <2  | <2  | <2   | <2   | 188  | <2   | <2   | <2  | 5   | <2  | <2  | <2  | <2  |
| Cold mass | <5  | <5  | <5  | <5  | <5  | 19  | 77   | 148  | <5   | 140  | 105  | 62  | 18  | <5  | <5  | <5  | ?   |

>0 [mm]  
 ? Not measured yet  
 Cold mass displacement  
 Cryostat displacement

SSS with vacuum barrier  
 Towards P4  
 Open interconnection  
 Electrical interruptions  
 Dipole in short circuit  
 Electrically damaged IC  
 Buffer zones  
 Disconnected



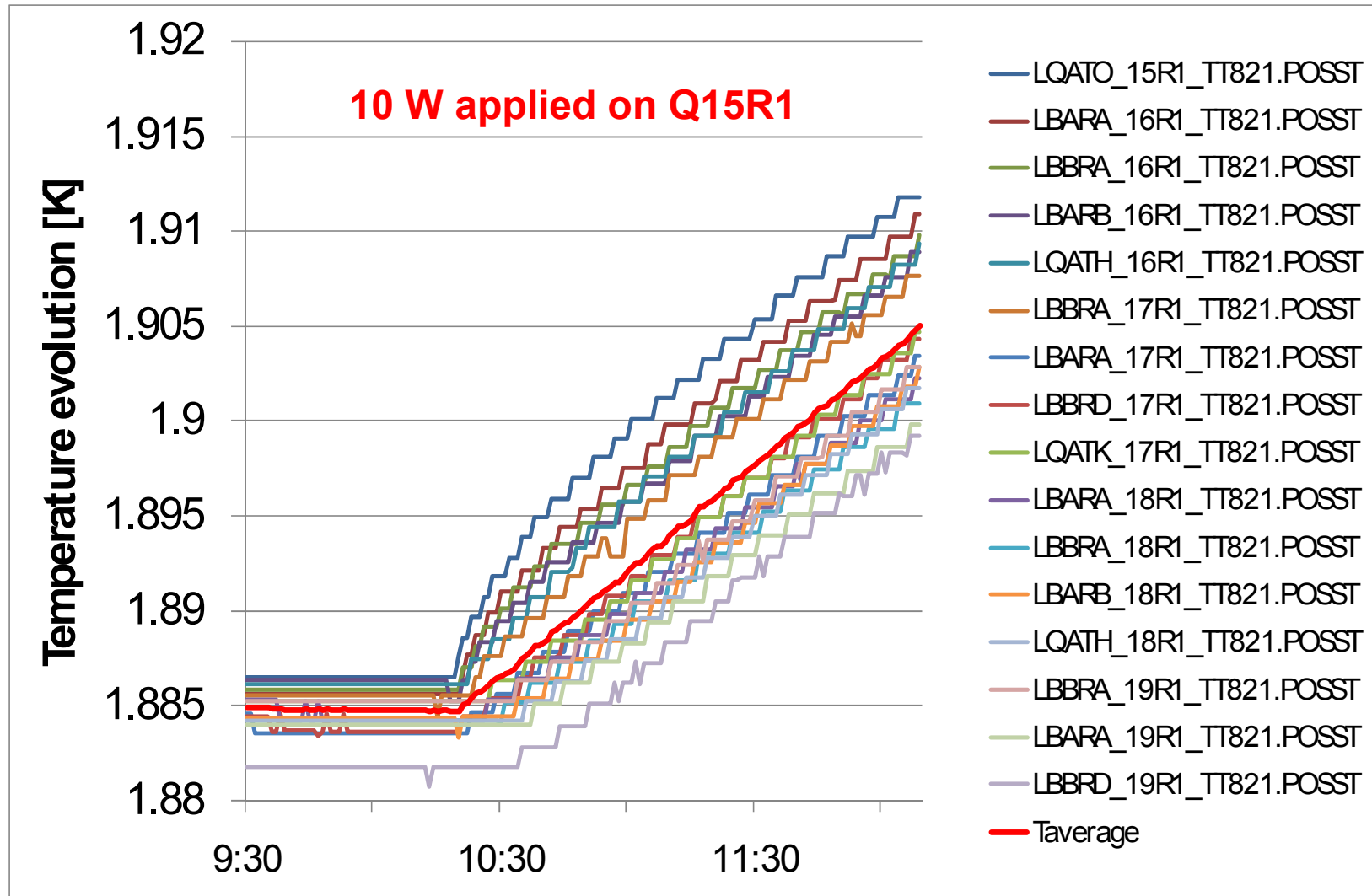
# Detection of resistive zones by He II calorimetry Methodology



1. Assessment of the baseline slope (remaining CV opening mismatch w/r to static HL)
2. Assessment of the temperature increase during powering plateau
3. Assessment of the internal energy variation (J/kg)
4. Assessment of the deposited energy assuming a mass of 26 l/m of LHeII



# Detection of resistive zones by He II calorimetry Experimental validation





# Detection of resistive zones by He II calorimetry

## Experimental validation

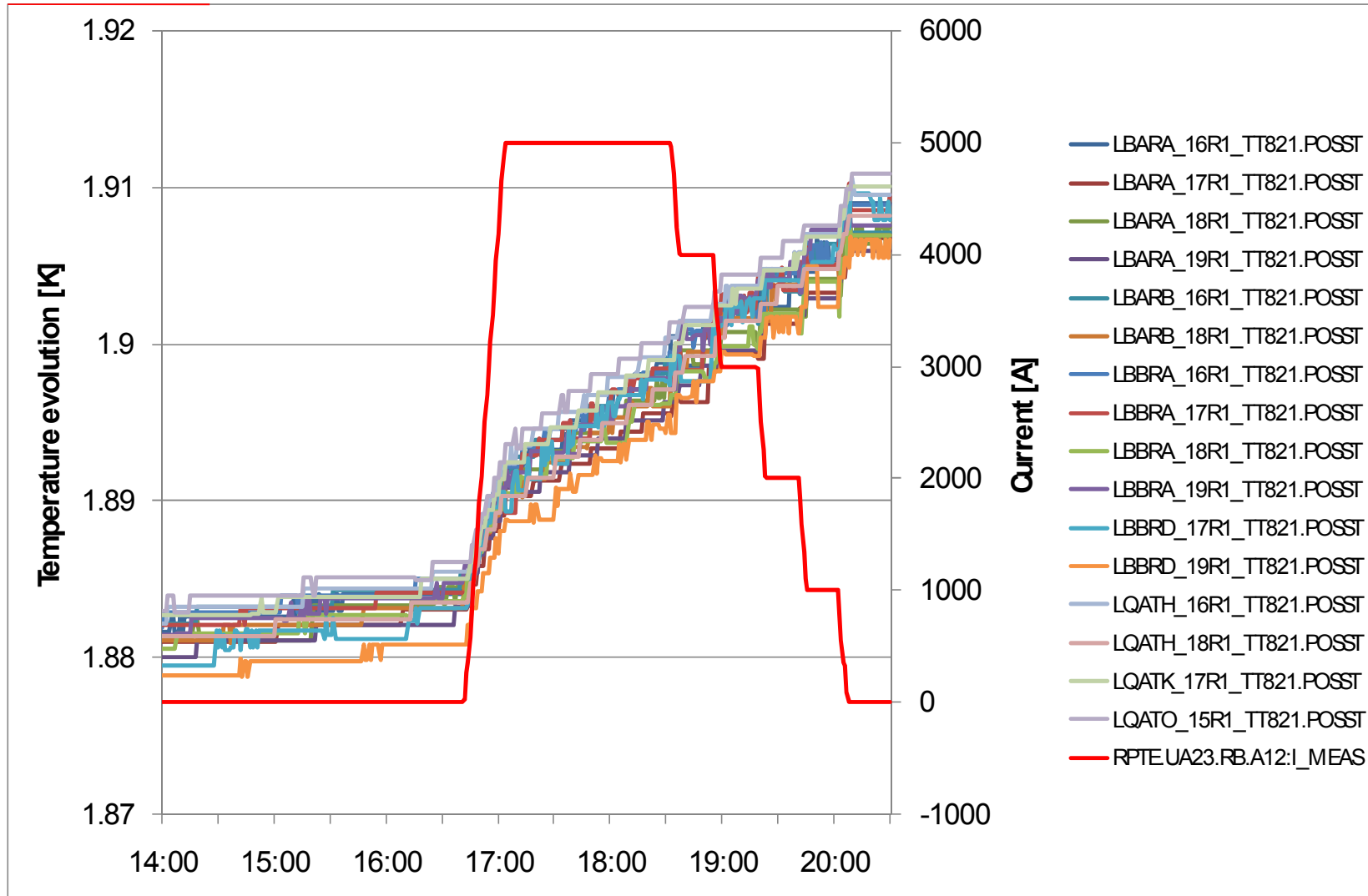


|                                  | Before heating | With heating |
|----------------------------------|----------------|--------------|
| $\Delta U$ [J/kg]                | -1.1           | 78           |
| M [kg]                           | 823            |              |
| $\Delta U$ [kJ]                  | -0.92          | 64.2         |
| t [s]                            | 2880           | 6600         |
| W [W]                            | -0.3           | 9.7          |
| <b><math>\Delta W</math> [W]</b> | <b>10.0</b>    |              |

- The power variation calculated by He II calorimetry is 10.0 W, corresponding to the applied electrical power
- The method is validated and able to resolve  $\sim W$



# Calorimetry during 15R1 powering @ 5000A



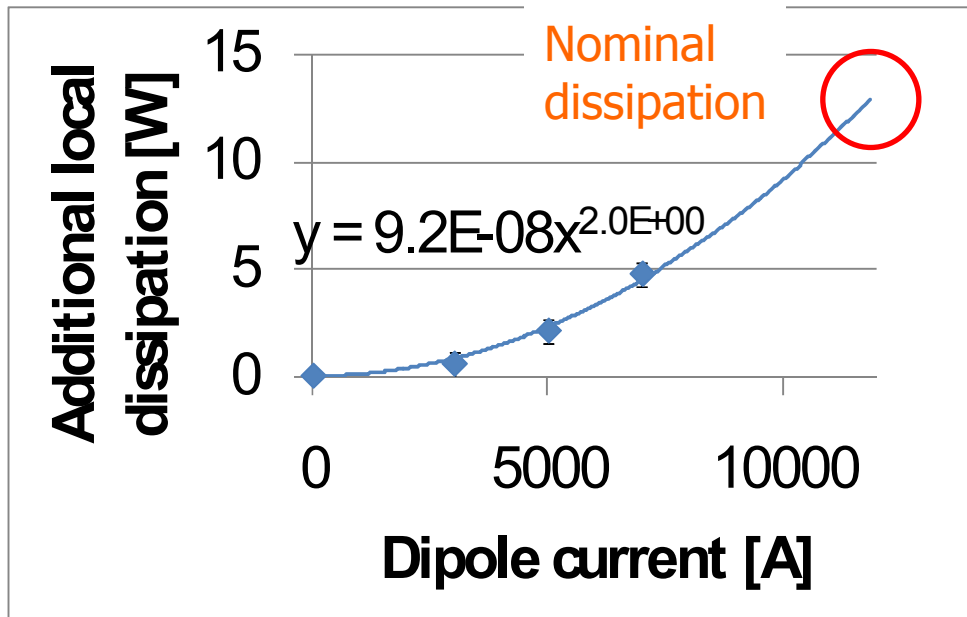


# The 15R1 case: additional heat dissipation due to a bad splice



| Current | Total (measured) |     | Nominal Splices* | Add. local dissipation | Uncertainty |
|---------|------------------|-----|------------------|------------------------|-------------|
| [A]     | [mW/m]           | [W] | [W]              | [W]                    | [W]         |
| 3000    | 4.4              | 1.0 | 0.4              | 0.6                    | 0.6         |
| 5000    | 14.9             | 3.2 | 1.1              | 2.1                    | 0.6         |
| 7000    | 32.2             | 6.9 | 2.1              | 4.8                    | 0.6         |

\*: Calculated on the basis of 0.33 nW per splice and verified with the 5000 A plateaus



→ Local resistance: ~90 ohms confirmed by electrical measurement !

→ Nominal dissipation 13 W: OK w/r to the cooling loop capacity margin

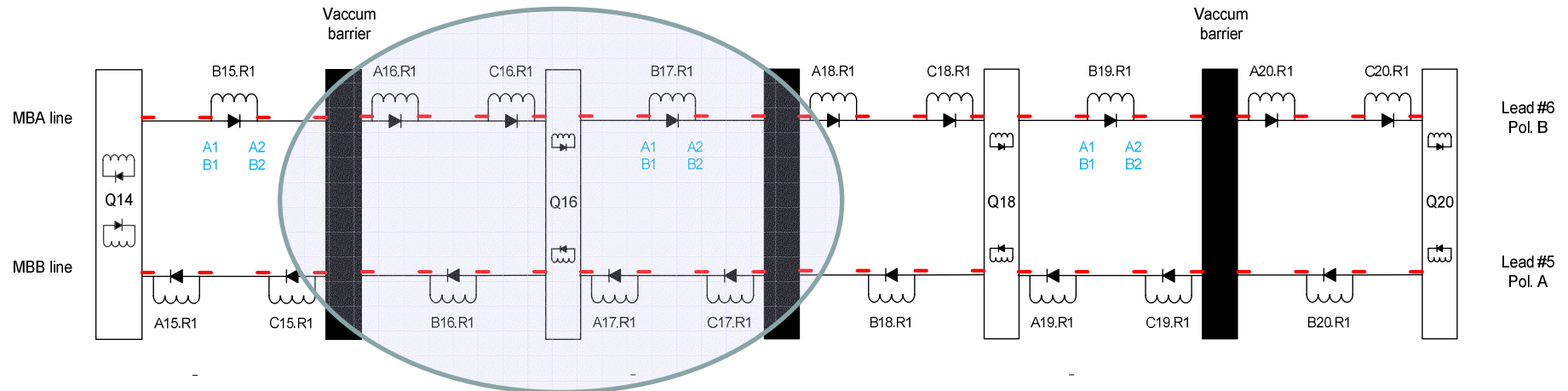


# Schematic of the RB circuit in Sector 1-2 half-cells 14 to 20



← Point 1

Point 2 →



Suspicious zone



CRYO-CELL 15-17



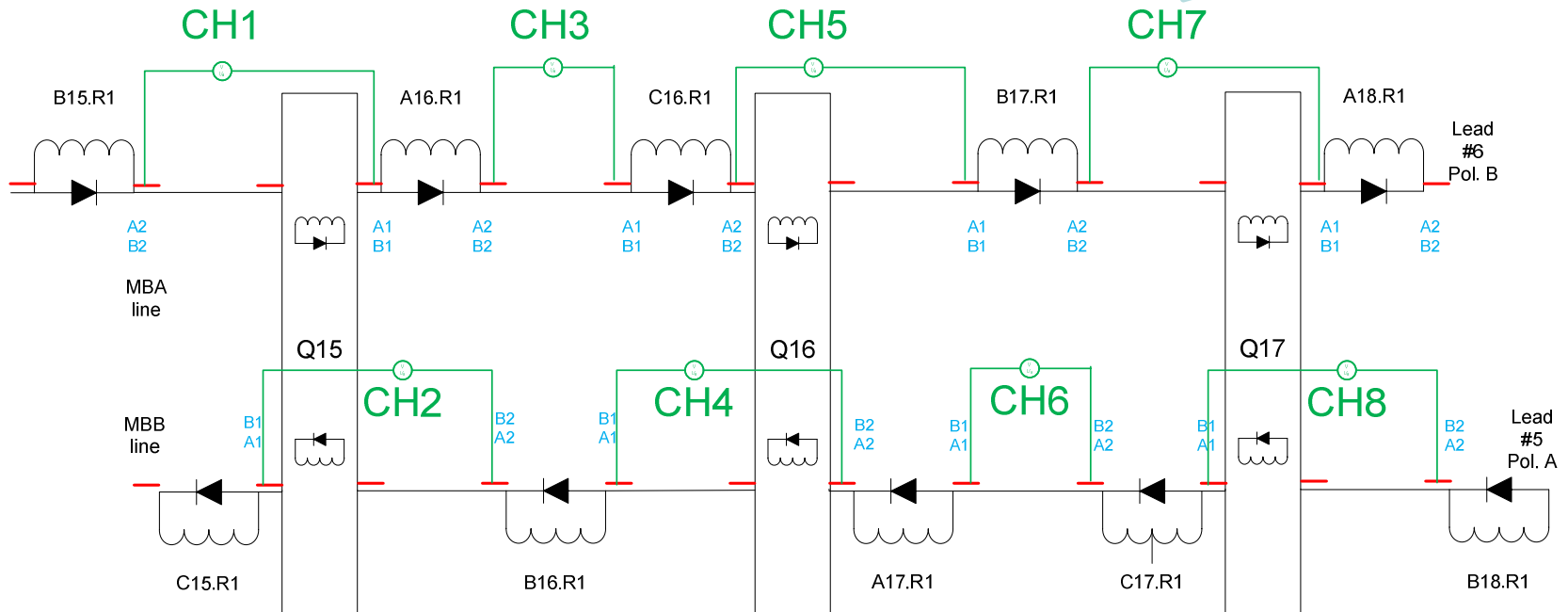
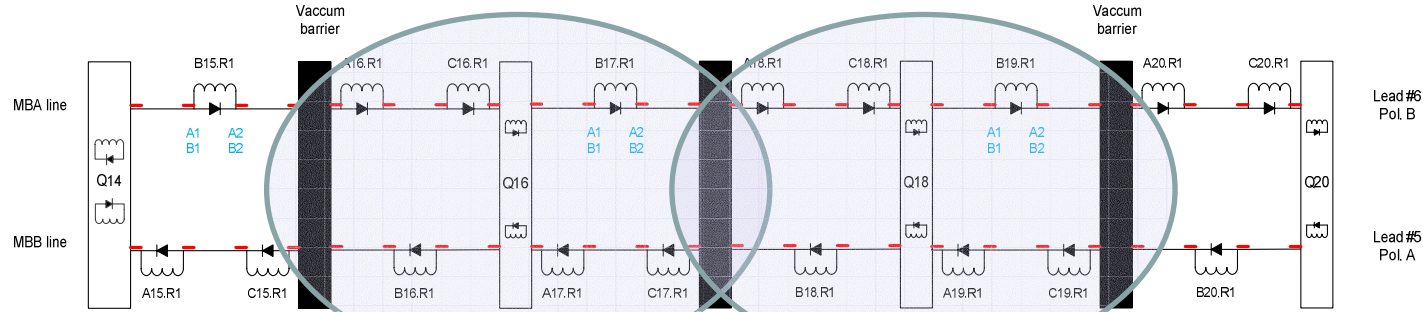


# Installation of 8 nanovoltmeters for monitoring interconnections in half cells 15&16 Sector 1- 2



LHC 2008

← Point 1 Point 2 →







# Results of resistance measurements



LHC 2008

Half-cells  
15&16

| Channel | Resistance | No of splices | R/ Splice |
|---------|------------|---------------|-----------|
| CH1     | 1.18       | 3             | 0.39      |
| CH2     | 1.07       | 3             | 0.36      |
| CH3     | 0.75       | 2             | 0.38      |
| CH4     | 0.97       | 3             | 0.32      |
| CH5     | 0.96       | 3             | 0.32      |
| CH6     | 0.48       | 2             | 0.24      |
| CH7     | 1.13       | 3             | 0.38      |
| CH8     | 1          | 3             | 0.33      |
|         |            | Average       | 0.34      |
|         |            | StDev         | 0.05      |

Half-cells  
17&18

| Channel | Resistance | No of splices | R/ Splice |
|---------|------------|---------------|-----------|
| CH11    | 1.069      | 3             | 0.36      |
| CH12    | 1.14       | 3             | 0.38      |
| CH13    | 0.694      | 2             | 0.35      |
| CH14    | 0.81       | 3             | 0.27      |
| CH15    | 0.99       | 3             | 0.33      |
| CH16    | 0.75       | 2             | 0.38      |
| CH17    | 1.175      | 3             | 0.39      |
| CH18    | 0.98       | 3             | 0.33      |
|         |            | Average       | 0.35      |
|         |            | StDev         | 0.04      |

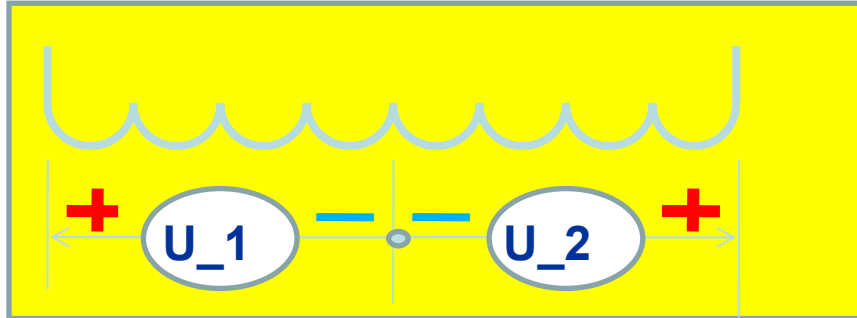


# Sector A12: A15R1 – C19R1

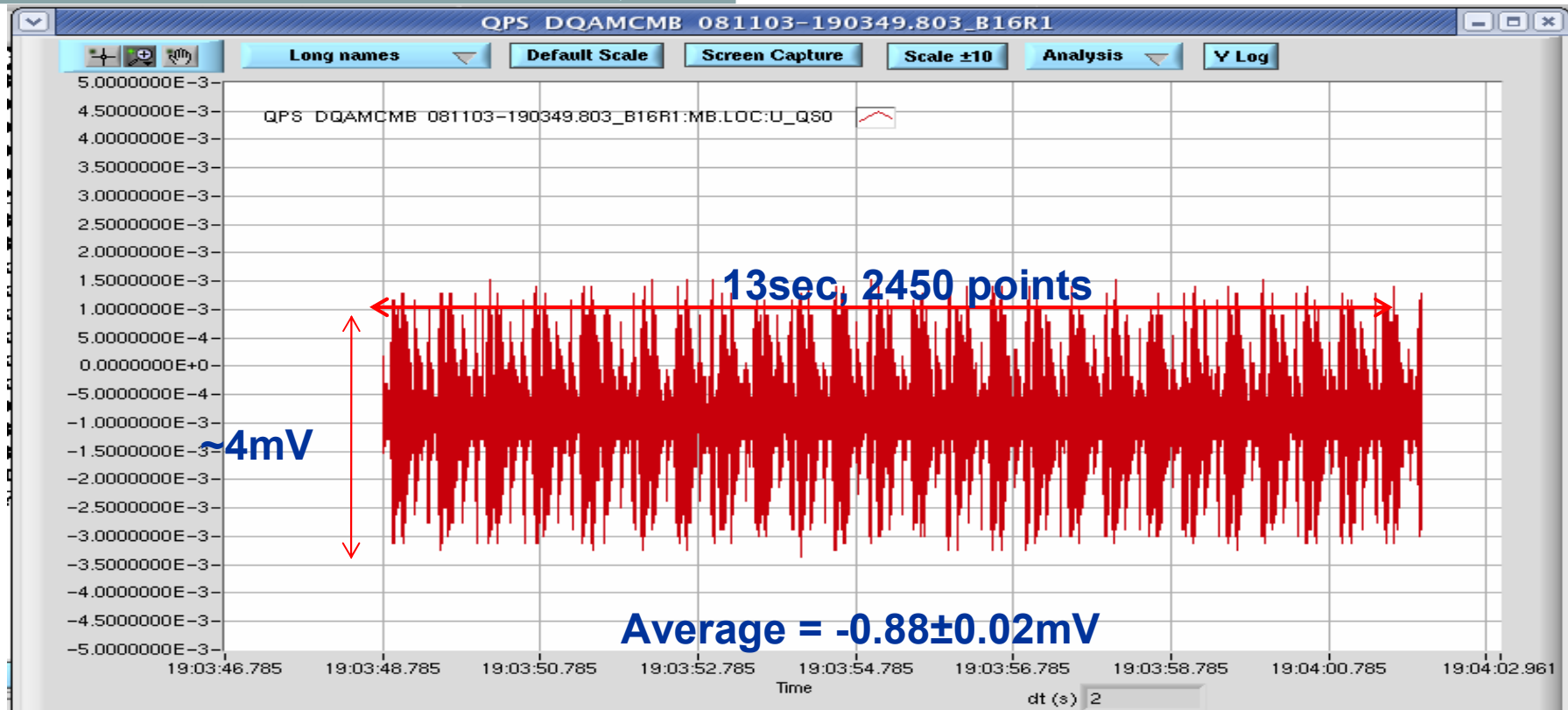
## Internal splice measurements by « snapshot »



LHC 2008



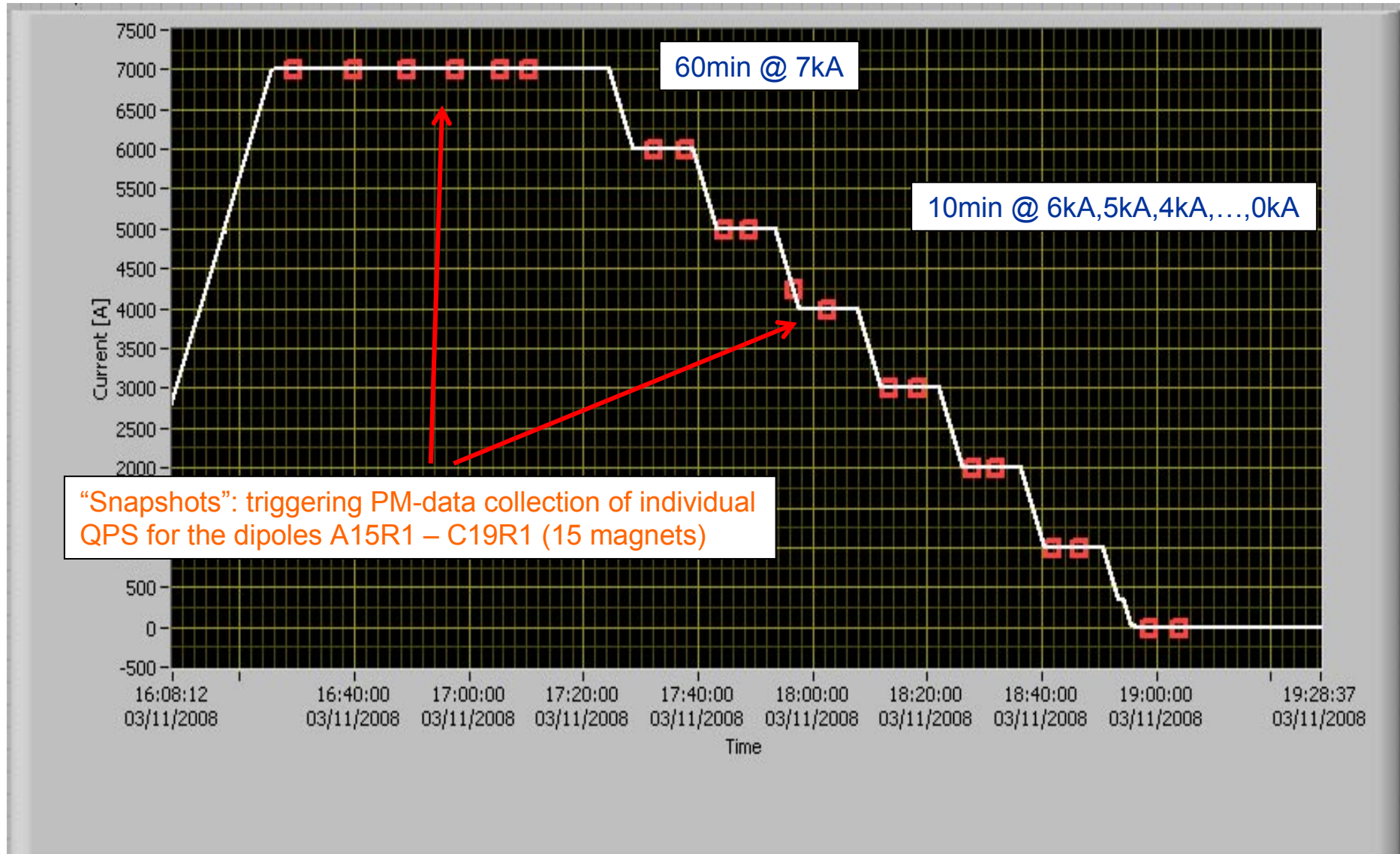
$U_{QS0} \Rightarrow -(U_1 + U_2)$   
Sampling Rate = 5ms  
Resolution = 0.125mV  
Quench Threshold = 100mV@10ms





# Sector A12: A15R1 – C19R1

## Internal splice measurements by « snapshot »



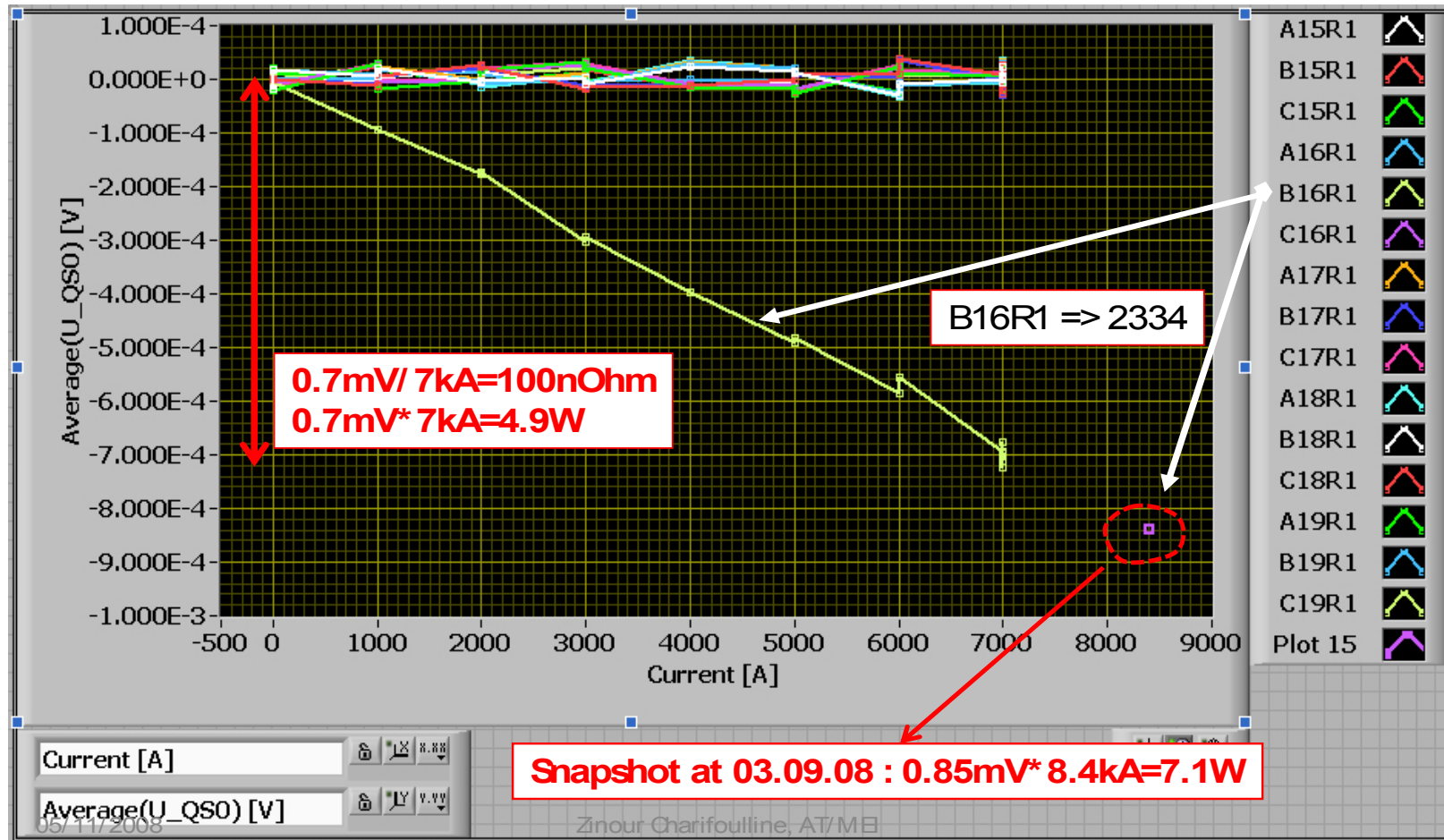


# 100 nΩ resistance in dipole B16.R1 in the splice between the two apertures



ILIC 2008

Sector A12: A15R1 – C19R1: Dipole Measurements made on 03.11.08





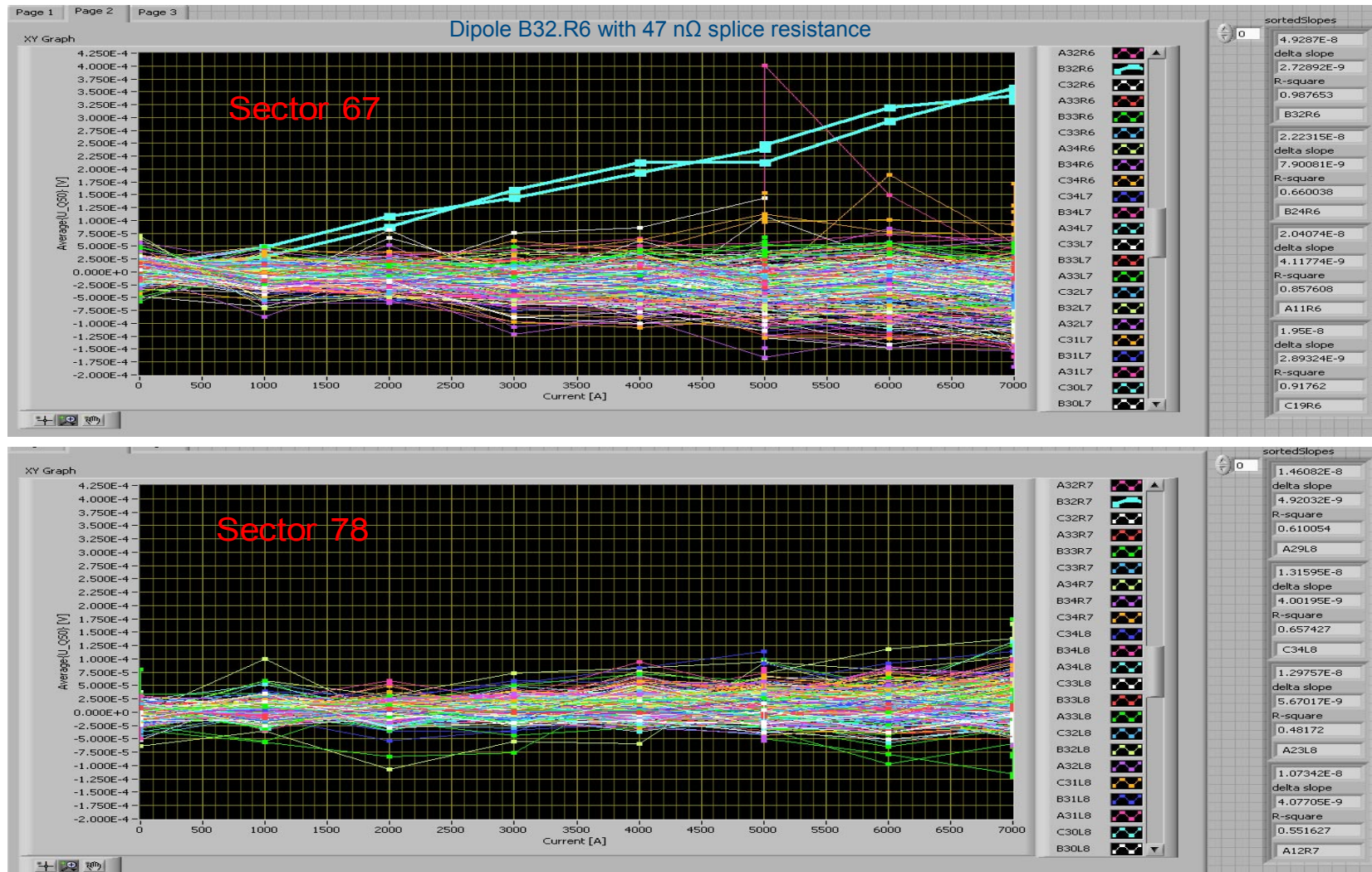
# Snapshot measurements on all 154 dipoles in S 67 and 78

B32.R6 shows 47 nΩ joint resistance between poles of one aperture

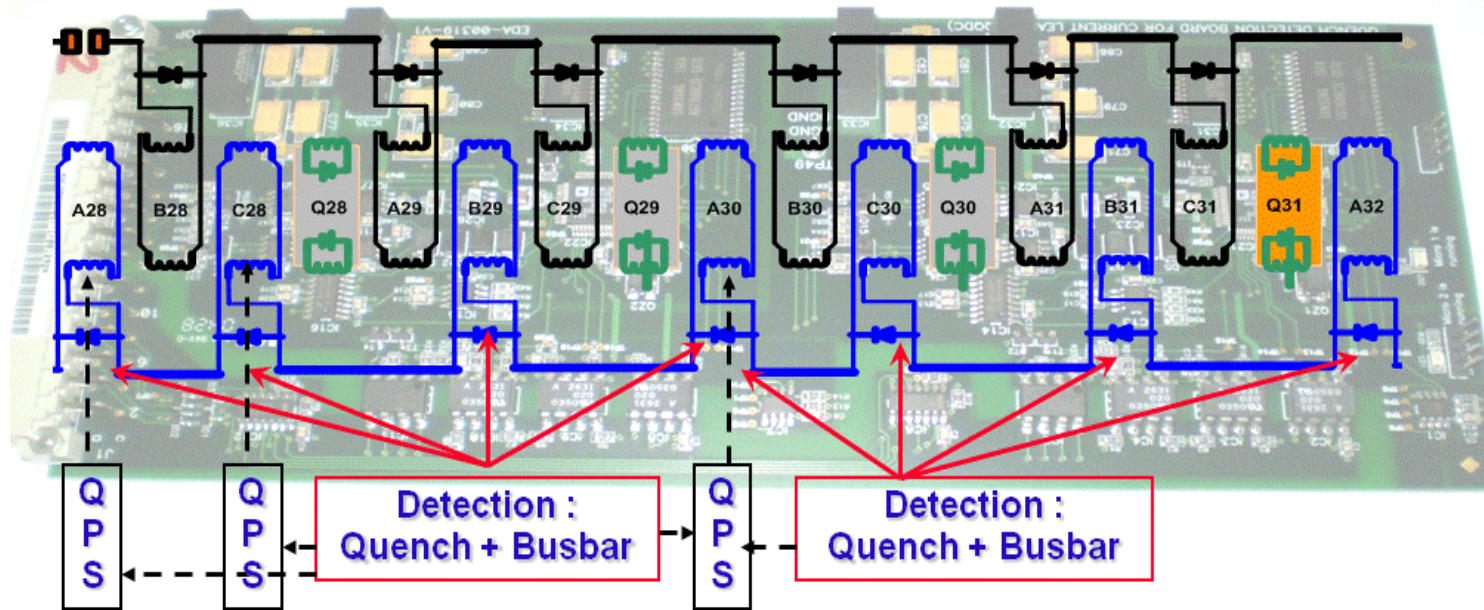


LHC 2008

Results from provoked massive Post-Mortem of all dipoles in sectors 67 & 78



## Design of new protection system for LHC Bus Bars



Splices measured in the LHC with 0.1 nΩ accuracy  
 3000 times more sensitive protection (0.3 mV) tested experimentally  
 180 km of instrumentation cable to install  
 Manufacturing of > 6000 electronic boards and 450 crates launched



# Repair status



- 53 magnets (39 dipoles and 14 SSS) to be removed from the tunnel
- All fully disconnected
- 47 magnets removed by end 2008, leaving 6 for 2009
- 4 dipoles reinstalled by end 2008



# 19 September incident at LHC sector 3 4

## Magnet removal from the tunnel







# 19 September incident at LHC sector 3 4

## Magnet repair in SMI2





# The plan for 2009

